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**Transverse Prestressing of Prestressed Laminated Wood Bridge Decks****B. deV. BATCHELOR**

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A form of construction which is well suited to short span bridges is the nailed-laminated wood deck. However, experience has shown the load distribution of this type of deck is severely impaired with time due to rusting and ultimate failure of the nails. A method (1) has been developed for the rehabilitation of nailed laminated wood decks which involves introduction of transverse prestressing. This method has also been successfully applied to new construction. Initially, no standard method of design existed for such an application of prestress to wood systems and studies have been undertaken (1) to assess the behaviour of such systems and to determine the appropriate values of structural parameters for use in analysis and design. As shown in the figure, the details of the prestressing system vary depending on whether it is applied to rehabilitation of existing structures or to new construction. Typical details are provided in the Ontario Highway Bridge Design Code (2) which includes a section on prestressed wood systems.

Laboratory and field studies have been conducted on the system (1). The objective of the laboratory studies was the determination of orthotropic plate parameters and prestress losses. The main variables were type of wood (hem-fir, white pine and red pine), type of wood treatment and level of initial prestress. Tests were conducted on laminated beams and plates and on axially loaded prisms formed from laminates. The results of these investigations have also been reflected in the provisions of Reference (2).

The prestressed laminated wood deck lends itself to prefabrication. Its superior load distribution over that of existing conventional nailed laminated decks has been demonstrated (1) as shown in the figure. The Hebert Creek Bridge which was rehabilitated in 1976, has been monitored regularly, and has confirmed that the system is feasible and economical. This has also been confirmed at other sites in Ontario.

**REFERENCES**

1. Taylor, R.J., Batchelor, B.deV. and Van Dalen, K., "Prestressed Wood Bridges", Procs. International Conference on Short and Medium Span Bridges", Vol. 2, August 8-12, Toronto, Ontario, pp: 203-218.
2. Ontario Highway Bridge Design Code, Ontario Ministry of Transportation and Communications, Downsview, Ontario, 1983.

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# TRANSVERSE PRESTRESSING OF LAMINATED WOOD BRIDGE DECKS

## Existing Nailed Decks

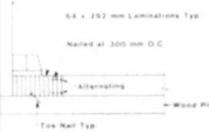


Longitudinal Deck

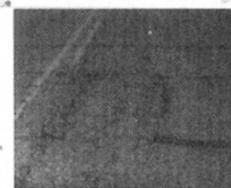


Transverse Deck

**Problems** - Nails are susceptible to repeated loads causing delamination. This reduces load carrying capacity & life expectancy, and increases maintenance costs.



Typical X-section



Typical Delamination Solution - Transverse Prestressing

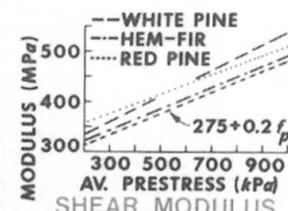
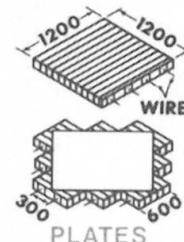
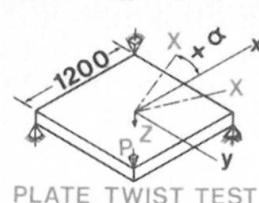


KABAIGON R.(1981) Rehabilitation

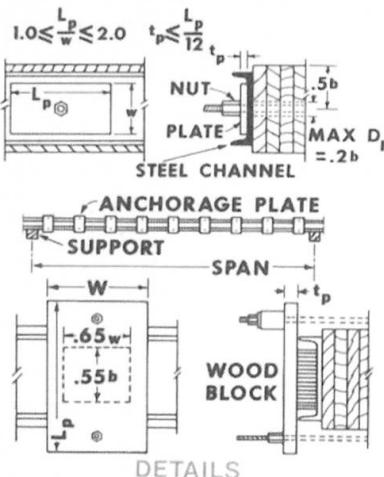
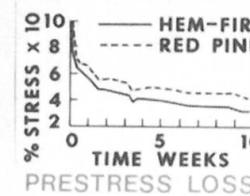


SIOUX NARROWS(1982) Deck Replacement

## RESEARCH AND CONSTRUCTION



TEST RIG



CONCLUSION - PRESTRESSED WOOD DECKS FEASIBLE

## Load Testing



Herbert Crk. (1976)



Vertical Deflections Results - 100% Increase in Capacity

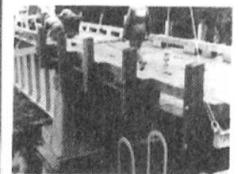
## Other Applications



FOX LAKE Bridge  
New prestressed  
laminated wood  
rigid frame. Built  
1981, Sudbury,  
Ontario.



AGUASABON R. Bridge  
New transversely  
laminated, prestressed  
wood. Segmental  
Construction. Terrace  
Bay, Ontario 1983.



VICTORIA ISLAND  
Bridge. Deck  
replacement with  
prestressed wood  
panels. Ontario Hydro  
Ottawa, 1984.