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Autor: McDevitt, C.F. / Viest, I.M.

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Interaction of different Materials

Interaction de matériaux différents

Wechselwirkung zwischen verschiedenen Materialien

C.F. MCDEVITT

I.M. VIEST

Bethlehem Steel Corporation
Bethlehem, Pa., U.S.A.

This preliminary report outlines the present state of the art of combining steel with other materials to form useful structural components. Its purpose is to delineate the topic for participants in the discussion. Hopefully, the contributions to the prepared and free discussions together with this report will provide an authoritative worldwide survey of the topic as of 1972.

Because of the broad nature of the topic, the report relies heavily on former summaries that are readily available and is supplemented by a substantial, although by no means exhaustive, bibliography. The great predominance of English references reflects the authors' area of familiarity. The authors would welcome contributions that would correct this deficiency.

The topic is divided into seven subtopics: composite steel-concrete beams, concrete encased steel beams, steel-concrete columns, hybrid beams, prestressed steel beams, composite plate components and cable-stayed bridges. While the contributions should be generally limited to these seven subtopics, examples of promising new combinations of steel with other materials in the form of structural components will be, of course, welcome.

Finally, the authors realize that in a paper of this broad nature there must be errors and omissions of important facts. They would, therefore, welcome any corrections and supplements as well as contributions based on new developments.

COMPOSITE STEEL CONCRETE BEAMS

Only beams with mechanical connectors will be included in this discussion.

In 1921, Julius Kahn of Detroit applied for a patent on composite beams in which the natural bond between the rolled steel beam and the concrete encasement was augmented by shearing prongs in the edges of the top flange of the rolled section and bending them upward to project into the slab. This was probably the birth of the mechanical shear connector which, as it turned out later, became an essential component of the composite beam as we know it today. A number of experimental studies carried out during the 20's and early 30's, some of which were discussed at the First IABSE Congress (1), were soon supplemented by a number of practical applications (2) (3) (4) (5) although some designers of the early bridges with shear connectors, like the George Washington Bridge in New York, did not count on composite action (6). The continued use of composite bridge construction in the United States led to the adoption of general specification provisions for this type of design in 1944 and to further intensive research which culminated in the development of practical design rules for shear connectors. This, combined with the introduction of the stud shear connector in the middle 50's, provided such a stimulus that by the end of the decade composite design became an everyday technique in the field of bridges.

The developments in the building field lagged considerably behind. Even though the literature contains a few earlier examples, the beginnings of a systematic and continuous application of composite design to buildings in the United States may be traced to the late 50's (7) (8) and a widespread use of the method came only in the 60's after the codification of design rules in 1961. Today, composite construction is an indispensable tool of the structural engineer. In bridge work, it is the major technique for medium spans and in buildings it is one of the primary structural systems for multistory construction.

Considerable body of research information has accumulated over the years. The following discussion will be concerned primarily with the developments of the past decade. For a review of investigations carried out prior to 1960 the reader is referred to an earlier paper by Viest (9) and to a somewhat more limited survey of the period 1940-1966 by Davies (10). An excellent discussion of the behavior of a simple composite section and of shear connectors was presented by Chapman (11).

Shear Connectors

While composite beams with mechanical connectors came into use in the 1930's, definite rules for the design of connectors appeared in widely used specifications only in the middle of the 1950's (12) (13). They were based primarily on static tests and were quite conservative so that there was no need for a separate consideration of fatigue.

The American bridge specifications (13) and, later, the tentative recommendations for buildings of the Joint ASCE-ACI Committee on Composite Construction (14) based the design of connectors on the concept of limiting the slip between the slab and the beam. However, extensive tests of push-out specimens and composite beams carried out at Lehigh University in the late 50's (15) showed that such a limitation was unnecessary: composite beams developed the

full flexural capacity of the cross section as long as the sum of the ultimate strengths of the individual connectors was at least equal to the total horizontal shear. On the basis of these studies, the design of connectors was based on their ultimate strength and substantially higher allowable loads for connectors were adopted by the AISC Specification in 1961 (16). Extensive studies of connectors were also carried out at Imperial College at the University of London (17) (18) during the late 50's and early 60's. These studies led to essentially the same conclusions as the work at Lehigh University and formed the basis for the British Standard Code of Practice for composite building design CP117: Part 1 (19). Both the American and the British specifications permitted uniform spacing of connectors because tests had shown plastic redistribution of forces among the connectors prior to their failure.

All of the studies which led to the adoption of the new design rules were based on tests conducted with normal weight concrete. This limitation was expressed clearly in the 1963 edition of the AISC Specification (20) which referred to "concrete made with ASTM C33 aggregates". No design rules were available for connectors embedded in lightweight aggregate concrete. An early recognition of the need to provide information in this area led to experimental investigations first at the University of Colorado (21) and later at the University of Missouri (22) (23) and Lehigh University where commercial tests were conducted on a number of proprietary products. These early studies were generally limited in scope. They not only did not show any clear trends but also appeared to lead occasionally to contradictory results. A more systematic series of tests of small scale beams in Australia (24) indicated a decrease of connector strength for specimens with lightweight concrete. To resolve the problem, two systematic studies were initiated in 1968, one at Lehigh University and the other at the University of Missouri. The results (25) (26) have shown conclusively that the strength of shear connectors in lightweight aggregate concrete is lower than the strength of connectors in concrete made with normal weight aggregate. A formula has been developed for estimating the strength as a function of the strength of concrete, stud area and the modulus of elasticity of concrete (25).

In order to be able to utilize in the design of bridges the improved knowledge regarding the static strength of connectors, researchers on both sides of the Atlantic set out to examine fatigue strength of shear connectors. Initial tests at Lehigh University (27), carried out principally on push-out specimens, were followed by a series of small-scale beam tests (28) and by tests of seven full-size beams, each thirty-six feet long, at the University of Texas (29). These American studies were completed with a comprehensive series of push-out tests at Lehigh University (30) that resulted in a design procedure adopted by the AASHTO Bridge Committee in 1967 (31). The procedure was noteworthy for its simplicity. It based fatigue design on the concept of stress range, that is the difference between the maximum and minimum stress rather than on the common engineering concept of stress ratio. The concept of stress range not only simplified the design but also led to uniform spacing of connectors, a feature particularly desirable from the standpoint of fabrication.

The work in the United States was concerned principally with stud shear connectors. Only a limited effort was devoted to

channels. On the other hand, British fatigue studies involved three types of connectors: studs, channels and rigid bars with hooks (32) (33) (34) (35). Their work also came to a successful conclusion in 1967 by the adoption of design rules for composite bridges CP117: Part 2 (36).

Numerous additional studies of both the static and fatigue strength of connectors have been completed or are still in progress. A considerable effort is being channeled into the study of fatigue strength of connectors in the negative moment regions of continuous beams (35) (37). The effect of the thickness of beam flange on the strengths of stud connectors was investigated by Goble (38) who found that for flange thicknesses less than about 0.4 times the stud diameter, the strength of the joint depends on the thickness of the flange. The effect of welded studs on fatigue strength of the tension flange was studied at the University of Illinois (39). The research teams at Imperial College (18) and the University of Missouri (40) contributed studies of the effect of a concrete haunch on the strength of connectors. Robinson and Fisher addressed themselves to the problem of the design of connectors placed in the troughs of a corrugated metal deck (41) (42). Numerous investigators in various parts of the world have recently investigated methods of connecting precast slabs to the steel beams (43) (44) (45). Investigations of the replacement of mechanical connectors with epoxy adhesives were studied both in the laboratories (46) (47) and in the field (47). Gogoi (48) and Toprac (49) found that the so-called checkerèd plate, that is a plate with rolled-in protrusions developed to produce a slip-resistant surface, is not particularly effective as a shear connection.

Beams

While the elastic behavior of composite beams was well established by the end of the 1950's and, furthermore, adequate theories were available at that time for computing the ultimate flexural strength of a composite beam with complete interaction, the post-elastic behavior needed further studies. Considerable progress was made during the past 10 years through extensive investigations carried out primarily at Lehigh University, Imperial College, the University of Missouri and Cambridge University.

Among the numerous studies concerned with ultimate strength, one of the most significant new contributions to the knowledge was the development of a theory of the ultimate strength of beams with inadequate shear connection (15). While in itself this theory was of limited practical usefulness, it established the lowest number of shear connectors necessary to develop fully the flexural strength of the beam cross-section and thus provided a rational basis for the design of connectors. This, and the adoption in Great Britain of a purely ultimate strength procedure for the design of composite beams for buildings (19), represent the most significant practical impact of the improved knowledge of the strength and behavior of composite beams.

Systematic investigations of the behavior of composite beams at all loads up to failure were made possible by the development of inelastic analyses at the University of Illinois (50) (53),

University of Missouri (51) and Imperial College (52). The analyses were based on the following assumptions:

1. Strains in the slab and beam are distributed linearly.
2. Deflections of the slab and beam are equal at all points along the span.
3. Concrete has no tensile strength.
4. Compression stress-strain relationship of concrete is trapezoidal.
5. Stress-strain relationship for steel is either trapezoidal (50) (51) or bilinear with the slope of both lines larger than zero (52).
6. Slab and beams are interconnected with either discrete shear connectors (50) (51) or a continuous shear connection (52).
7. The load-slip relationship, obtained by fitting the results of push-out tests, is either a smooth curve (51) (52) or a three-sided polynomial (50).

All three analyses were programmed for computer solutions and their results were found to be in reasonable agreement with the results of tests of composite beams. The investigators at Imperial College used their program to study the effects of a large number of variables on the behavior of composite beams; the results (52) were used to prepare the British Code of Practice CP117: Part 1 (19). The Missouri program was utilized in studies of the behavior of composite beams with lightweight aggregate concrete (26).

All of the above described studies of beams were concerned with simple spans. Substantial studies of continuous beams were carried out in England (54) (55) (56) and in the United States (57). All of them reached the conclusion that continuous composite beams with longitudinal reinforcement in the region of negative moments can be analyzed adequately by simple plastic theory. However, they warned that there is a need for adequate transverse reinforcement in the slab and that further studies are needed of compression flange buckling at the interior support.

Among the numerous other studies of composite beams, Barnard (58) investigated the effect of the shape of the stress block on the ultimate flexural capacity of composite beams; Mackey and Wong (59), Lee (60), Severn (61) and Adekola (62) studied the effective slab width; Manus (63) addressed himself to the strength of composite beams in torsion; Zuk (64) and Berwanger (65) reported on studies of thermal and shrinkage effects; and Daniels and Fisher (66) reported on tests of composite beams with simulated moving loads. Finally, prestressing of slabs in the negative moment regions has received considerable attention (44) (67).

Other Types of Steel Section

Occasionally, steel beams other than the customary rolled and welded shapes have been used compositely with the slab. Open-web

joists, castellated beams and inverted T-beams fall into this category.

The first recorded tests of composite open-web joists were made by Lembeck in 1965 at Washington University in St. Louis (68). The web bars of these joists were extended above the compression cord into the slab to serve as shear connectors. Further tests were made by Wang and Kaley (69) who tested open-web joists with a concrete slab keyed into a top cord formed into a dovetail-shaped trough. The third series of tests was carried out at Washington University by Tide and Galambos (70) on specimens with 3/8" diameter stud shear connectors. In all of these tests a high degree of interaction was observed, but the three series were too limited to permit any general conclusions. The work at Washington University is being continued for the purpose of developing general design recommendations, since open-web joists are used extensively in multi-story buildings.

Encased composite castellated beams were tested by Wong at Imperial College in 1957 (71), where it was found that reinforced encasement strengthened the webs of castellated sections. Encased composite castellated beams were used in the construction of the mechanical engineering laboratory building at Imperial College of the University of London (72); castellated composite beams were used in a three-span continuous bridge over the Mongaturanga River in New Zealand. In a 21-story office building in Seattle (73), reinforcing bars were welded to the top flanges of the castellated beams and then bent up to act as shear connectors. Larnach and Park (74) tested castellated composite beams with spiral shear connectors. Giriyappa (73) developed a simplified method of analyzing castellated composite beams that appears to be satisfactory for design purposes and tested two hybrid castellated composite beams with the bottom portions of the beams made of A441 steel and the top portions of A36 steel.

Inverted T-sections with the top few inches of the web embedded in the concrete slab and connected to the slab through stud shear connectors were used in tests of composite beams at the University of Texas (49) (75). Similar steel sections were used by McDermott, who tested prefabricated simple span bridge units (76) (77). Inverted T-sections were used in the construction of a 140 foot long, two-span continuous bridge in Kansas (78) (79).

CONCRETE ENCASED STEEL BEAMS

Composite steel I-beams encased in concrete may be classified into three categories: infilled beams, partially encased beams and fully encased beams. Infilled beams are steel I-beams transformed into rectangular sections by filling with concrete the spaces between their flanges on both sides of the web. They have been used in research studies (80) (81). Partially encased steel I-beams, i.e., beams with their top flanges embedded in concrete, were tested in the 1930's (9) but soon were made obsolete by the more efficient composite beams with mechanical connectors. Hawkins (82) recently tested a partially encased beam and concluded that the increase in

strength and stiffness due to bond is unreliable because lateral shrinkage can markedly reduce bond strength. Thus, only fully encased beams - now normally referred to as encased beams - are still used in buildings, usually for architectural and rarely for fire-protection purposes. Even this use of fully encased beams is declining because of availability of more economical fireproofing systems.

The first test of a composite, fully encased beam made in Canada in 1923 was followed by tests in England, United States and Continental Europe. For a review of these and later tests, the reader is referred to Viest (9) and Shanmuganayagam (80). The early investigators attempted to determine the bond strength, since at working loads the interaction between the steel beam and the surrounding concrete resulted from natural bond between the two materials. However, the reported values varied widely (83) and no satisfactory direct answer was found.

Accordingly, the code-writing bodies were forced to follow an indirect approach. Both the 1965 British Code of Practice CP117: Part 1 (19) and the American 1969 AISC Specification (84) allow a fully encased beam without shear connectors to be designed as a composite beam using the ordinary elastic procedures - but the encasement must meet certain specific requirements that are believed to assure a satisfactory bond. The allowable bending stress is the same as the allowable stress for a steel beam without encasement. The British code makes allowances taking into consideration the stiffening effect of the concrete. The American specifications consider the steel beams as "compact" regardless of the dimensions of the steel sections. As for encasement requirements, both codes require complete, properly reinforced encasement although they differ in a number of specific details.

The AISC Specification also permits an alternate design procedure: the steel beam may be assumed to carry all live and dead loads at an allowable bending stress in excess of that permitted for bare steel beams. This alternate procedure, while not entirely rational, is based on a common engineering practice (85) and has simplicity as its principal advantage.

After a lapse of two decades, during which practically all research on composite beams was directed toward beams with mechanical connectors, the 1960's brought renewed interest in research on encased composite beams. The work included studies of stability and ultimate strength. Procter directed his attention to the questions of stability. His theoretical (86) and experimental (87) work on lateral-torsional stability showed that the encasement increases the rigidity of the beam to such an extent that there is little possibility of failure due to lateral-torsional instability. His experiments (81) led also to the finding that encasement substantially increases the shear capacity of beams without web stiffeners. His tests on encased beam-to-column connections (81) showed that the encasement had little effect on the strength of a beam connection to a column flange, but greatly increased the strength of a beam connection to a column web.

Shanmuganayagam (80) and Varghese, Radhakrishnan and Parmasivam (88) directed their attention toward the development of ultimate

strength equations for beams encased in normal weight concrete. Naghshineh and Bannister (89) tested beams encased in lightweight aggregate concrete and concluded that the behavior of simple span beams can be predicted adequately by the ordinary elastic theory based on a cracked section. They also found that all continuous beams failed due to shear after some moment redistribution had occurred. Wide shear cracks were observed on each side of the intermediate support. The effect of shear on the ultimate strength of encased beams was studied further by Shanmuganayagam (80) and Johnson (83), who reviewed earlier tests of simply supported beams by Wong (90), Shanmuganayagam (80) and a number of other researchers, and found that shear failure was present in all but one test. Johnson concluded that because of considerable uncertainty regarding the bond strength, any practical ultimate strength equations for encased beams must be based on their behavior after both bond failure and concrete cracking had occurred. On the other hand, Hawkins (82) concluded that the design of encased beams is best based on the moment at bond failure. Thus, it appears that the question of predicting the strength of a concrete encased steel beam remains unresolved and the ordinary elastic procedure required by the British and American codes is presently the best available method of design.

STEEL-CONCRETE COLUMNS

Three types of steel-concrete columns will be discussed: composite columns in which the steel column is connected to the adjacent wall in such a manner as to assure composite action between the wall and the column, concrete encased steel columns and concrete filled steel tubes. All three types have been used in buildings, although only the latter two can be considered common.

Composite Columns

Just as slabs supported on steel beams present an opportunity to realize economies through utilization of composite action between these two elements, a similar opportunity also exists with respect to walls and adjacent steel columns. Although this was pointed out by Ros (91) in 1934 when he reported on tests of four composite columns, the concept has not made much headway. It has been revived recently by Gwylon (92) who proposed to utilize the end walls as wind bracing by connecting them to the steel columns with mechanical connectors. Furthermore, the current studies of the effect of cladding (93) on the stiffness and strength of the steel frame are likely to lead to the exploitation of this potential source of economy.

Concrete Encased Steel Columns

Encasing structural steel columns in concrete to increase their fire resistance became a widespread practice early in this century but the increase in stiffness and strength of the column resulting from the encasement was not taken into consideration until some years later.

The first tests of encased steel columns were made in 1908 by Burr in New York who observed that concrete encasement caused a considerable increase in strength. These, as well as other early

tests, were referred to by Stevens (94) and summarized by Laredo and Bard (95). Made on relatively short columns loaded axially, they showed that the load capacity of an encased column was equal to the sum of strengths of the steel and the effective concrete sections. None of the early tests were made on eccentrically loaded columns and this was reflected in the code provisions. To this day, the ACI Building Code (96) requirements for encased columns are limited to axial loads. In Great Britain, the 1948 edition of British Standard BS449 (97) was the first to recognize the increased column stiffness by permitting an increase in the least radius of gyration for an encased column. The 1959 edition recognized the increased strength of encased columns by permitting the design assumption that the concrete carries load over its entire cross section.

The beginnings of modern research on encased columns may be traced to Stevens (94) who summarized the results of tests of axially and eccentrically loaded encased columns made at the Building Research Station in Great Britain. Most of the 35 axially loaded columns were encased in normal weight concrete, but some were encased in lightweight concrete. The type of concrete, whether normal or lightweight, had no effect on the strength of the column. Three modes of failure were observed: crushing of concrete and yielding of steel in compression near the top of the column for slenderness ratios less than 60, crushing of concrete on one face near the middle of the column for slenderness ratios between 60 and 120, and failure due to tensile cracking on one face of the column for slenderness ratios greater than 120. Stevens concluded that the behavior of axially loaded encased columns is similar to that of reinforced concrete columns.

Twenty-four encased columns were eccentrically loaded in such a way as to cause bending about the minor axis. The behavior and failure modes of these columns were again similar to those observed for reinforced concrete columns. On the basis of these tests, Stevens suggested formulas and rules for the design of encased columns and compared his proposals with the procedures then prescribed by the British codes BS449 for steel (97) and CP114 for concrete (98).

Additional tests of encased columns were reported by Jones and Rizk (99), who investigated the effect of longitudinal and lateral reinforcement in the concrete encasement and the effect of slenderness on the behavior and strength of axially loaded columns; and by Procter (100) who investigated the possibility of lateral-torsional failure in eccentrically loaded columns. Wanatabe in Japan, and Laredo and Bard in France (95) studied the question of bond between the steel section and the encasement and found no weakness in this regard.

Further studies were concerned primarily with analytical developments. Bondale (101) presented a rigorous treatment of column stability and compared it with the results of tests of 16 encased columns. A good correlation was found between the experiments and the theory. In 1967, Basu (102) reported the development at Imperial College of a computer program for calculation of the ultimate loads of eccentrically loaded rectangular columns based on classic theory of inelastic column buckling. Again, good agreement was observed between the failure loads predicted by the computer

program and the results of 30 tests of encased columns made at the Building Research Station and at Imperial College. One year later, Basu and Hill (103) reported the development of a new computer program based on the actual equilibrium shape of the deflected column rather than on the assumed cosine wave assumption of the deflection shape used in the earlier program. Furthermore, the new program was applicable to columns with unequal eccentricities at each of their ends. The differences between the loads computed with these two programs were found to be small and it was concluded that the earlier simpler program was sufficiently accurate for practical purposes.

Another computer program for calculating the ultimate load carrying capacity of axially and eccentrically loaded columns was developed by Roderick and Rodgers (104) from three basic assumptions: that plane sections remain plane, that there is no slip between the concrete and the steel, and that the concrete cracks and carries no load when it is subjected to tension. Roderick and Rodgers compared their computer solutions with the results of full-size tests reported by Stevens (94) and small-scale column tests made by the authors at the University of Sydney.

It would seem then that the data and the tools necessary for the development of improved design methods for concrete encased steel columns are available and that improvements of code provisions are in order.

Concrete Filled Steel Tubes

Most of the concrete filled steel tubes that were used at the beginning of this century were made with circular tubes. Square and rectangular tubing entered the market relatively recently. This has been reflected in research; most of the tests have been made on columns of circular cross section.

The experimental and theoretical work on concrete filled steel tubes carried out prior to 1967 was reviewed by Gardner and Jacobson (105). They developed equations for predicting the ultimate axial load carrying capacity of short columns and estimated buckling loads of long columns by the tangent modulus method. They also made a limited investigation of the effects of various end conditions. Gardner and Jacobson compared their results with allowable loads calculated using the formula given in the 1963 ACI Building Code and concluded that the magnitudes of loads allowed by this code should be reexamined for slenderness ratios less than 60 to take advantage of the increased strength offered by high yield strength steels. A test series of concrete filled spirally welded steel tubes loaded axially was reported by Gardner in 1968 (106). The strengths of these columns were found to be similar to those of columns made with seamless pipe. Extensive studies of concrete filled steel tubes of both circular and square cross sections were reported by Furlong in two papers (107) (108). On the basis of 52 tests, Furlong developed an interaction equation for combined axial load and bending moment. On the basis of his tests and tests reported by Kloppel and Goder, by Sims and Salani, and by the U. S. National Bureau of Standards, Furlong proposed design equations that have been included in the 1970 draft of the ACI Building Code (109).

Further analytical work was reported in 1969 by Neogi, Sen and Chapman (110) who developed a computer program for predicting the maximum loads of axially loaded straight columns by the tangent modulus approach and for predicting the load deflection curves and the maximum loads for eccentrically loaded concrete filled tubular columns of both circular and rectangular cross sections. They compared the analytical predictions with the results of tests carried out at Imperial College and tests made by Kato and Kanatani in Japan and concluded that the program, based on uniaxial strength of concrete, is conservative for shorter columns but quite accurate for circular columns with length-to-depth ratios of 15 or more.

The structural response of concrete filled tubular columns seems to be well in hand. However, it appears that additional information may be needed on their fire resistance. The Lally Company, which has been manufacturing concrete filled tubular columns for about 60 years, reports that the fire resistance of an unprotected steel tube filled with concrete is about 3 to 4 times as high as that of the steel tube alone (105). On the other hand, Furlong (107) reported that Professor Kordina who conducted fire tests in Germany has warned that entrapped moisture can cause the steel shell of the concrete filled tube to explode during a fire. And finally, Neogi, Sen and Chapman (110) recently pointed out that the degree of fire resistance of concrete filled tubes has not yet been established and that the possibility of tubes bursting due to freezing should also be investigated.

HYBRID BEAMS

A hybrid beam is defined as a fabricated beam which has a stronger grade of steel in its flanges than in its web. Its behavior differs from that of a homogeneous steel beam of the same dimensions in that yielding starts in the web rather than in the flanges and its plastic moment capacity is lower. However, the yielding of the web alone does not result in large permanent deformations and the strength differential is small in relation to the differential between the yield points of the web and flange steels.

While steels of different yield strengths have been used in the same girder for several decades, the concept of a hybrid beam was developed only in the middle fifties. The term "hybrid beam" was advanced by Haaijer (111), who wrote the following in 1961:

"It is intuitively obvious...that the higher strength steels will be more effective in the flanges than in the web. Hybrid steel beams constructed by welding higher strength steel flanges to lower strength steel webs should, therefore, be more economical."

The development of the concept was followed by several research studies carried out principally by Professor Toprac at the University of Texas and by Schilling at the Monroeville laboratories of the United States Steel Corporation. The studies culminated in design recommendations published in 1968 as the report of a subcommittee of the Joint ASCE-AASHO Committee on Flexural Members (112).

The report summarized the work completed as of that date and referred to 32 principal papers published on the subject. There was sufficient theoretical and experimental information available from these papers and from unpublished results of research in progress for the subcommittee to develop conservative guidelines for the design of symmetrical noncomposite hybrid beams and for the design of composite beams formed by connecting a reinforced concrete slab to the top flange of a hybrid steel section.

The subcommittee concluded that composite and noncomposite hybrid beams can be designed efficiently using an allowable flange stress based on the moment required to initiate flange yielding. This allowable flange stress is a function of the beam dimensions and the ratio of the yield strengths of the two steels, and is slightly lower than the allowable stress normally used for the flange steel. Milek (113) has indicated that this reduction would be about 7% for plate girders of average proportions which have ASTM A-514 flanges (100 ksi) and ASTM A-36 webs (36 ksi). The bending stress in the web does not have to be checked when this reduced allowable flange stress is used. However, the shear stress in the web must be limited to the normal allowable stress for the web steel. The suggested allowable width-to-thickness ratios and stiffener requirements were generally the same as the AISC and AASHTO provisions for homogeneous beams and girders. The available fatigue data indicated that these hybrid beams can generally be designed for fatigue as if they were made entirely of the grade of steel used in the flanges.

The report also pointed out some problem areas where more research work would be helpful, including plastic design, lateral buckling and tension field action.

A number of additional papers (114) (115) (116) (117) reporting the results of research have been published since the issuance of the Joint Committee report. Schilling (114) published the detailed studies which resulted in the design equation for the reduced allowable flange stress used in the Joint Committee report. Carskaddan (115) reported on theoretical and experimental studies aimed at determining the maximum acceptable slenderness ratios for unstiffened webs. Lew, Natarajan and Toprac (116) reported the results of extensive static tests carried out at the University of Texas over a number of years. The results of fatigue tests of some fifty hybrid girders carried out at the same institution are now being made ready for publication. Finally, Carskaddan reported in 1969 (117) on the effect of bending stresses on the maximum permissible web slenderness of vertically stiffened webs.

The Joint Committee report led quickly to the adoption of design specifications for highway bridges and for buildings: The American Association of State Highway Officials adopted provisions for both noncomposite and composite hybrid girders in 1969 (118) and the American Institute of Steel Construction adopted provisions for noncomposite hybrid plate girders in 1969 (84). Simultaneously, designers started using the hybrid concept in the design of various steel structures, particularly for highway bridges. Some of them are now in use and more are under construction. One of the hybrid girder bridges, designed by the Texas State Highway Department, was among the winners in the 1970 Award Program of the Lincoln Arc

Welding Foundation. The structure included three-span continuous, 360 feet long, hybrid girders with A-441 flanges (50 ksi) and A-36 webs (36 ksi).

Milek (113) discussed the changes in the AISC Specification and the way they affected plate girder design. He pointed out that under the 1969 AISC Specification, a designer has the option of designing a plate girder either as a hybrid beam or as a homogeneous girder having a thin web which is designed utilizing tension field action. Another discussion of current design methods and trends in the analysis and design of large, thin-web plate girders and hybrid beams was published by Massonnet (119). Further studies of hybrid beams under repeated loads are reported to be underway in Japan (120). However, it appears that up to now the practical applications of hybrid beams and girders have been limited to those in the United States.

PRESTRESSED STEEL COMPONENTS

For the purposes of this discussion, prestressed steel components are divided into three categories: components prestressed with high strength tendons, hybrid beams prestressed internally and Preflex beams. This classification originated in a report titled "Development and Use of Prestressed Steel Flexural Members" prepared by a subcommittee of the Joint ASCE-AASHTO Committee on Flexural Members and published in 1968 (121). The report, documented with 46 references, summarizes the subject of prestressed steel components and needs no further amplification at this time. Therefore, this discussion is limited to certain general remarks and simple descriptions of these three categories. The descriptions were taken from the above report.

The general subject of prestressed steel has been covered in a comprehensive treatise by Ferjencik and Tochacek (122), published in 1966. The book includes a worldwide survey of the state of the art, a thorough classification of prestressed steel, design methods based on limit states and a wealth of practical details. Two items are of particular interest in this discussion: (a) most of the examples of practical applications indicate that prestressing is used more for the overall structure than for individual components and (b) prestressed steel has been getting considerable attention in the Soviet Union in both the areas of research studies and practical applications.

The more limited subject of prestressed steel bridges was discussed at the Seventh Congress of IABSE. It attracted four papers which dealt with strengthening old bridges (123), an experimental investigation of continuous beams (124), examples of recently completed structures (125) and structural safety (126).

It may be noted that even though several noteworthy structures have been built with prestressed components during the past twenty years and although their design does not seem to be handicapped by any substantial gaps in technical knowledge, the use of prestressed steel components has been limited. This lack of market penetration

suggests that prestressed steel components usually do not offer an economic advantage.

The two basic methods available for prestressing steel components with high strength steel tendons can be illustrated by means of simply supported I-beams. In one method, the tendons are placed below the centroid of the beam and are attached to the beam at its ends. In this case a constant prestressing force results. The second method is to attach the tendons at the centroid of the beam above the two supports and drape the tendons by providing hold-downs below the centroid at locations between the supports. In this case a variable eccentricity results. Numerous variations and combinations of these two methods have been used for beams, girders, trusses, frames and arches. High strength wires, cables, ropes and bars have been used as tendons. Steel components prestressed with tendons have been used for bridges, crane runways, roofs and other structures. They appear to be the most commonly used prestressed components.

The basic principle of internally prestressing hybrid beams involves the application of tension to a high strength cover plate to induce favorable prestress into the remaining portion of the beam which is made out of an ordinary grade of structural steel. There are two possible ways of prestressing hybrid beams. One is by applying a direct tensile force to a high strength plate, which is welded while under stress, to an unstressed T or I section. The second method is to deflect a structural steel I-beam and weld high strength cover plates to the flanges of the beam while the beam is in the deflected position. In both methods the release of the external load results in the desired prestress. The principal advantage of such prestressing is that it permits a more efficient use of hybrid sections within the limitations established by codes and specifications for the elastic design of homogeneous members. However, the more liberal design method for hybrid beams which was described in the preceding section of this report is likely to make prestressed hybrid beams uneconomical. Beams prestressed by this technique were used in a highway bridge built in 1962 (127). The authors are not aware of any other applications.

In a Preflex beam, the bottom flange of a steel section is encased in concrete subjected to permanent compressive stress. During fabrication, a rolled or welded high strength steel I-beam is deflected in the direction of design load application. The intensities of the deflecting forces are high enough to produce stresses at least equal to the maximum design stresses. Prior to predeflection, the steel beam is cambered and shear connectors are welded to the tension flange. While the steel core is maintained in the deflected position, the tension flange is embedded in high strength concrete. After the concrete on the tension flange has cured, it is precompressed by releasing the external loads. Preflex beams are transported and erected similarly to steel beams. Their webs and top flanges are encased in concrete cast monolithically with the floor slab. This predeflecting technique has been used since the early 1950's, particularly in Belgium where Preflex beams were developed as a proprietary product (128). The technique makes it possible to use concrete encased high strength steel beams in cases where deflection or cracking of the concrete would be excessive. Preflex beams have been used primarily in structures where shallow construction depths were required.

COMPOSITE PLATE COMPONENTS

Three types of composite plate components are of interest in this discussion: composite concrete-steel plates, composite form-reinforced concrete slabs and sandwich panels.

Composite Concrete-Steel Plates

Composite concrete-steel plates have been used in a number of specialized applications, such as storage tanks, pressure vessels and blast resistant hatch covers. They have also been used as composite liners for concrete walls.

One type of composite plate consists of a circular concrete slab cast in a steel "dish". This dish is formed by welding a steel ring around the periphery of a steel plate. Beadle, Dally and Riley (129) tested concrete infilled circular steel plates and concluded that concrete confined by a steel ring can be used to greatly increase the rigidity as well as the load carrying capacity of circular steel plates. Theoretical and experimental studies of composite plates of this type are in progress at the University of New Mexico (120).

Another type of composite plate is comprised of a steel plate connected by stud connectors to a concrete slab. This type of composite plate has been tested at the University of Illinois (130) and at Imperial College (49). Most of the tests were made with concentrated loads on one-way slab strips, both simple and continuous. Even after bond failure, there was still a high degree of interaction between the plates and the slabs. The stud connectors also served as shear reinforcement. Wide spacing of connectors resulted in shear failures.

In commenting on the results of Gogoi's test of a two-way slab at Imperial College, Johnson (131) concluded that two-way composite plates should show greater promise than one-way composite plates because shear forces are lower. He suggested that ultimate strength design would lead to greater economy when composite plates are used in buildings. He also suggested that the plate membrane strength could be utilized in order to avoid shoring during construction. Plates of this type, developed by Robinson, are being used in France for orthotropic bridge floors (132). The Tarcanville suspension bridge, an overpass over the railroad tracks near Paris (133), and other structures serve as examples of practical applications.

Composite Form-Reinforced Concrete Slabs

Light gage steel forms have been used as formwork for concrete slabs in high-rise buildings for many years. Removable steel pans were developed for forming ribbed and waffle concrete slabs. They were soon followed by various types of corrugated sheet and ribbed panel forms which were left in place even though they were not intended to serve a structural purpose after the concrete had hardened. These forms are characterized by their shallow and narrow corrugations. Another type of floor system was developed in which a steel cellular flooring is the load-carrying element not only during construction but also after the completion of the floor. The top of

this cellular decking is usually covered with lightweight concrete of low strength which serves only as a finishing material.

More recently, a number of manufacturers in the United States have developed and marketed corrugated sheet or ribbed panel forms which interact with the concrete slab to form a composite floor system, often referred to as a form-reinforced concrete slab because the steel form acts as a one-way reinforcement. Some manufacturers are using proprietary form profiles to prevent separation of the slab from the deck form and to promote bond between the concrete and the steel. Others have achieved a mechanical shear connection by welding wires to the top of the steel deck form or by rolling indentations or embossments into the top flanges or webs of the forms. The beam bending and shear tests made by or for the manufacturers during development of their steel forms have demonstrated that these floor slabs respond to load as composite units and that they can be designed for one-way bending by conventional methods.

Ekberg and Schuster described the state of the art of using form-reinforced concrete slabs in buildings in a paper included in the final report of the Eighth IABSE Congress (134). They have been engaged in an extensive theoretical and experimental investigation of steel decking as reinforcement for concrete slabs at Iowa State University. Laboratory tests have shown that most of the steel deck-reinforced concrete slab systems exhibit a shear-bond type failure. Ekberg and Schuster have developed a semi-empirical equation relating the ultimate strength of a composite metal deck form to the compressive strength of concrete, the percentage of steel, and several pertinent dimensions of the form and slab.

Sandwich Panels

A structural sandwich is a laminated construction comprised of a combination of alternating dissimilar, simple or composite materials assembled in such a way that the properties of each contribute to the total usefulness of the entire assembly (135). The key to the structural sandwich concept is that the total assembly is superior to the sum of its components through multiple interrelated functions of each component.

The basic concepts and principles of sandwich construction are by no means a recent development. About 1820, Duleau discovered that rigidly connected spaced facings were far stiffer than the sum of the stiffnesses of the individual facings. Within 50 years, the first commercially successful sandwich was introduced in the form of corrugated cardboard. This development emphasized an essential factor of all practical construction; the connection system must be simple and inexpensive, for on it depends the integrity of the sandwich (151).

The aircraft industries' need for a lightweight structural element was the catalyst required for the development of sandwich panels. In 1924, Von Karman proposed several skin and core combinations suitable for aircraft construction. This scheme was made practical with the development of high-strength glues for wood and, in 1937, the De Havilland Albatross airplane utilized a monocoque fuselage formed by bonding thin cedar plywood to both surfaces of a balsa wood core.

At about the same time, lightweight cellular cores were developed. De Bruyne's work in this field was especially important through the development of a practical fabricating system for a hexagonal honeycomb core (147). But even with these developments, further progress was limited by the availability of suitable adhesives. Metal-to-metal sandwiches were not practical until 1944 when vinyl phenolic adhesives were developed. Since that time, the development of structural sandwiches has continued through technical advances in both materials and adhesives. Many of the test procedures developed for adhesives and sandwich constructions have been standardized by ASTM (135). Today, nearly any combination of materials can be fabricated if the end product can be justified by practical and economic needs.

Most of the early sandwich panel development efforts were directed toward the aircraft industry. Strength-to-weight criteria were paramount; cost was often of second consideration. In a search for new outlets, the manufacturers of such panels turned to building construction as a potential large-volume market. Here, the design criteria are different; cost and ease of in-place installation are of prime importance. Interest in this new market area was reflected in three ASTM Symposia held between 1951 and 1959 (136) (137) (138) and a research correlation conference held in 1960 (150).

However, the growth of sandwich panels in building construction has been slow. Sandwiches have been used somewhat, but their cost and the inflexibility of factory-produced components has limited these uses to curtain walls, doors and interior partitions. Most of the sandwich-type wall constructions have been built in place by multiple-layer construction. However, some are not sandwiches as defined earlier, for the components do not function as a total, integral assembly. Platts has discussed in detail the more promising core and face materials (151). As a general rule, face sheets are of relatively dense materials while cores are usually weak, lightweight materials serving the dual function of separating the face sheets and thermally and/or acoustically insulating the sandwich.

The interested reader should refer to the bibliography at the end of the paper which lists a few of the many references available on this subject. Of particular interest, Plantema summarized the available theoretical knowledge of sandwich panel bending strength and stability in 1966 (141). Non-English references not covered by Plantema may be found in books by Aleksandrov and Bruypper (142) and by Dundrova, Kovarik and Slapak (143). Furthermore, an excellent bibliography of British and American references was published by Allen in 1969 in which the analysis and design of sandwich panels is treated in engineering terms (144).

The complexities of sandwich panel design make computer solutions practical and desirable. Several computer programs may be found in a book by Hartsock (145). The computer program outlined in a paper by Smolenski and Krokosky (146) is aimed at optimum design in which simultaneous consideration is given to structural, acoustic, thermal and economic criteria.

Further references cite the development of structural sandwich panels for exterior load-bearing walls (153) (154) (155), floors (156) and roofs (157). Indications are that the structural sandwich panel can be a construction medium of the future. The needed

technology has been developed and applications are ready and waiting. Mass production and widespread acceptance may alleviate the remaining hurdle - relatively high cost compared to some standard constructions (154). It is expected that the current move toward mass produced housing and simplified building techniques may increase the use of sandwich panels in all types of building construction.

CABLE-STAYED BRIDGES

The last portion of this discussion differs somewhat from the preceding parts in that it deals with structures rather than components. It has been included because of the timeliness of the topic; until recently cable-stayed bridges have been built principally in Germany but now are spreading rapidly throughout the world.

There is no need to define the topic of cable-stayed bridges. Several excellent reviews have been written during the past few years (158) (159) (160) (161) (162) (163) and are readily available to the interested reader. Contributions on developments not included in any of the above references are particularly desired.

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For brevity, the titles of a number of professional societies have been abbreviated as follows:

ACI	American Concrete Institute
AISC	American Institute of Steel Construction
AISI	American Iron and Steel Institute
ASCE	American Society of Civil Engineers
ASTM	American Society for Testing and Materials
IABSE	International Association for Bridge and Structural Engineering

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SUMMARY

The most common structural components which involve interaction of structural steel with other materials or steel of other quality are discussed. Included are composite steel-concrete beams, concrete-encased steel beams, steel-concrete columns, hybrid beams, composite plate components and cable-stayed bridges.

The state-of-the-art is outlined for each element either directly in the paper or by reference to other recent publications. Particular attention is given to principal research completed during the past decade and the practical impact of its results. The paper is documented by a selective bibliography.

RESUME

Il est question dans cet article des éléments de construction les plus courants faisant intervenir l'interaction de l'acier avec d'autres matériaux ou avec des aciers de caractéristiques différentes. Citons par exemple poutres mixtes béton-acier, poutres en acier encastées dans du béton, colonnes de béton armé, poutres hybrides, éléments de dalles, ponts à cables.

L'état actuel du développement est exposé soit directement soit en renvoyant le lecteur à d'autres publications récentes. On prête une attention particulière aux recherches des dix dernières années ainsi qu'à leurs conséquences pratiques. L'article est documenté par une bibliographie choisie.

ZUSAMMENFASSUNG

Die gebräuchlichsten Konstruktionselemente, die durch die Zusammenwirkung mit Baumaterialien oder Stahl anderer Baugüte entstehen, werden erläutert. Erwähnt werden Verbundträger aus Beton und Stahl, von Beton umhüllte Stahlträger, von Beton umhüllte oder mit Beton gefüllte Stahlstützen, Hybrid-Träger, Plattenelemente in Verbundbauweise und seilverspannte Brückenträger.

Von jedem Element wird der neueste Stand der Entwicklung entweder direkt umrissen oder auf die neuesten Publikationen verwiesen, wobei der Grundlagenforschung des letzten Jahrzehnts mit dem Einfluss ihrer Resultate auf die Praxis besondere Beachtung geschenkt wird. Eine ausgewählte Bibliographie ist beigefügt.

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