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IV. Methods and Equipment for Pest Control

THE DIRECT METHOD

The so-called direct method, outlined in this chapter, includes both mechanical and chemical control measures against animal pests. Choice and application depend on the cost and the equipment available.

1. MECHANICAL CONTROL

Mechanical methods, used chiefly in the past, are: shaking the insects off the plants and collecting them and their eggs; pruning out affected plant material and burning or otherwise destroying it; crushing underground insect larvae (caterpillars and grubs) by repeated rolling, deep ploughing or other cultural practices; tying sticky bands round the trunks of trees to stop insects from climbing up; placing bait plants among a crop to attract insects which can then be removed and destroyed.

Pots used as pitfalls or trenches dug in the soil are also effective ways of catching nocturnal, non-flying insects such as crickets and mole-crickets. All these measures can be useful auxiliaries to chemical methods.

2. CHEMICAL CONTROL

Chemical methods, although far from perfect and being constantly improved, form the most efficient weapon against pests and diseases at a time when plant protection is becoming more and more necessary. Whereas many insecticides are highly selective, acting only against certain groups of insects, others may be harmful also to higher animals and man. Chemical control uses preparations which are particularly poisonous for Arthropods.

Modern insecticides are chiefly synthetic and their manufacture is unlimited. They have advantages over the earlier insecticides, which were based on natural products, in that they have better resistance to sun and rain, a longer lasting effect on the plant, with no damaging side-effects, and new modes of action. They have mainly replaced the earlier insecticides.

Insecticides are classified according to their mode of action as follows:

a) Feeding or Stomach Poisons

Poison is ingested by the insects with the food. It is lethal only when, reaching the digestive canal, it is absorbed by the cells of the mid-intestine. External contact has no toxic effect on insects.

b) Systemics

Systemic insecticides are absorbed by the roots, stems and leaves and carried to other parts of the plant by the sap stream. Piercing-sucking or biting-chewing insects ingest some of the toxicant when feeding on cell sap or plant tissue (leaves) and die. It is known that some systemic insecticides and acaricides are transformed into toxic compounds only after penetrating the plant tissue. Systemics act either as stomach or as contact poisons. Translocation with the sap stream depends greatly on the transpiration rate of a plant. In plants with heavy transpiration such as those growing in dry areas the toxicant is distributed much faster than in plants growing in humid climates. Systemics may be stored in various parts of a plant. For this reason they should be applied a safe time before the crop is harvested or consumed, because they may also be poisonous for the consumer.

c) Direct or Contact Poisons

Conctact poisons, owing to their lipoid-solving properties, may enter the chitinous epidermis of various parts of an insect, such as tarsi, abdomen, intersegmental membrane and wings. They act chiefly on the central nervous system, blocking complex ferment systems (cholinesterase) and may upset the chemical composition of the cell. Insects must be in direct contact with this type of insecticide, even if only for a short time, in order that it can take effect. It is therefore used against biting and sucking pests. Toxic substance, ingested with the food, is translocated from the mouth straight into the body; its action is correspondingly rapid.

d) Contact Poisons with Local Penetration Properties

These are substances which, when applied externally to leaves and fruits, penetrate the tissue, subsequently killing the pests which feed on the underside of the leaves or inside the fruits. Unlike systemics this type of poison is not absorbed by the plant tissue and distributed to other parts.

e) Fumigants

Poisonous gas reaches the insects through the respiratory system (tracheae). Fumigants are most commonly used in closed spaces such as buildings and warehouses to protect stored goods, and in soil disinfection against grubs, nematodes and the like.

Toxic action can be increased by adding a **Synergist**, which in itself may or may not have insecticidal properties. Synergism is obtained when the total effect of the components is greater than the sum of their effects taken independently.

The so-called **Attractants** are also a valuable aid in attracting plant attacking insects. These are either natural or synthetic, usually strongly aromatic substances which, added to insecticides, produce a vapour which attracts the insects to the insecticides. Attractants have been used with success in the control of fruit fly.

Repellents, usually substances with a strong smell, act in the opposite way by keeping pests away. They are used in agriculture as a protective against damage caused by game and rodents, but no effective compounds against plant injuring insects have yet been found. Their use so far is confined to blood-sucking insects and mites harmful to man and animals.

Insecticides are not equally effective against all members or all development stages of one species. Larval and nymphal stages are much less susceptible shortly before moulting than immediately afterwards; younger larvae can be killed with smaller amounts of poison than older ones.

None of the plant protecting preparations is a panacea against all pests. It is possible, however, to combine different substances so as to obtain a compound with a wider range of lethal properties. In practical pest control combined sprays of insecticides, acaricides and fungicides, directed at the same time against insects, mites and fungus diseases, are very successful.

In recent years research has developed selective insecticides and acaricides. Owing to their mode of action and application it is possible to kill certain harmful insects and mites without doing any harm to useful animals. Preservation of the biocoenosis is a great step forward, and an important starting point in the control of pest attacks, since such substances are harmless to parasites and predators of pests, which, by their activity, enhance the insecticidal effect of the chemical. Selective compounds will have to be the main concern of future research in pest control.

3. PRODUCT FORMULATION

Concentrated, highly active chemicals, either in crystalline, amorphous, oily or liquid form must be adequately formulated for use in low concentrations.

Active substances are mixed with inert fillers and may be commercially available in various forms, according to the purpose they have to serve. The size of particles is very important as the effect, distribution and adhesive properties depend thereon. Hygroscopic properties of inert fillers in "solid formulations" are of prime importance in the tropics. High absorbing properties may cause "caking" or "balling", rendering the products unusuable. Air-tight packing and dry storage of products prevent such deteriorations.

The main formulations are:

a) Dusts

The active chemical is combined with a water-repellent inert filler such as talc or pyrophyllite. Owing to the absorbing properties of such inert fillers, pastes or even liquid substances may be made into dry, powdery products. Adhesive agents help to fix the insecticidal dust on the surface of the plants and increase its resistance to wind and rain. The proportion of active substance depends on its toxicity to insects and lies between 1 and 10%. "Dustability" depends on the size and weight of the particles. Weight is usually between 0.2 and 0.5 kilogram per litre. The particle size which influences dispersion and adherence may vary from one product to another and range between 50 and 100 microns (1 micron = 0.001 millimetre). Dusts are ready for use and can be applied at any time. They require no water, so their use is indicated particularly for areas where water is scarce or where water transport is difficult. Dusts are used chiefly on low crops such as cotton, beans, rice and others, and spraying equipment is relatively simple. They disperse well on the plants so that the underside of the leaves can also be reached easily. Dusts are less suited to humid areas, because they are too easily washed off by rain.

b) Granulate

Coarse-grained, relatively heavy substances, such as calcium carbonate, serve as inert fillers. In special cases the active chemical is mixed in with granulated artificial fertilizers or coarse-grained baits.

Depending on local conditions, the proportion of active substance should be between 1 and 10%, the particle size within 500 and 2000 microns and the weight between 0.6 and 0.9 kilogram per litre. Granulated insecticides can be applied either by hand or by aircraft.

When used against soil inhabiting insect larvae (grubs, wireworms) they are spread over a field and then harrowed in mechanically. For insects living above the ground such as caterpillars, crickets and locusts, the granulated insecticides, mixed with bait substances, are spread over the soil surface. These products are also effective against caterpillars damaging the stems of plants. In this case the grains are spread over the plants from where they roll down the leaves into the leaf sheaths (sugar cane). There they form toxic deposits against the young stem borers.

c) Wettable Powders

These dust formulations of liquid or solid pesticides are applied in aqueous suspensions. By adding wetting agents to the inert fillers, the surface tension is reduced, while the wetting properties are enhanced considerably so that the speed of suspension is accelerated. To prevent rapid settling of the particles, protective colloids are mixed to these products. Wettable powders available today contain between 20 and 90% active ingredient, according to their form (oily, amorphous, crystalline), 50% being the formulation commonly on the market. The weight lies between 0.2 and 0.5 kilogram per litre. Wettable powders with a high percentage of active substance, i.e. with a small amount of inert fillers, are usually resistant against rain and compatible to plants. Particle size may vary from 5 to 50 microns. Since wettable powders can be used in combination with other preparations such as fungicides, or as tank mixtures they are economical in transport.

d) Pastes

Pastes are highly concentrated suspensions of active substance in water, to which dispersers and emulsifiers have been added. Their advantages are: good adhesive properties and resistance to rain. Specific gravity is about 1 and the particle size varies between 5 and 50 microns.

e) Emulsifiable Solutions

These are liquid mixtures of active substance with solvents (xylene, alcohol, oils) and emulsifiers, the latter helping dispersion in water. When diluted in water, an emulsified mixture is obtained which is easy to handle and therefore widely used in plant protection. Toxicity of the active ingredient, stability of the emulsion and suspension rate of droplets depend on the particle size of the droplets. Owing to the liquid form of the particles, which measure from 1 to

30 microns, emulsifiable solutions are less likely to obstruct the spray nozzles, a disadvantage of wettable powders. They wet readily and form a continuous film on the leaves, but are somewhat unstable and must therefore be used up within a few hours. The combining of mixtures of emulsifiable solutions with certain fungicides and other products (wettable powders) is restricted, as the emulsions may separate and thus become less effective. Also suspension rate and wetting properties may be affected.

f) Aerosols

Aerosols are liquids which are atomised into ultra-fine droplets similar to a mist. Products on the market today consist of a toxic agent, a solvent and a propellent which are together forced by high pressure into an aerosol dispenser. When the valve of a dispenser is opened, the insecticidal solution is released; both solvent and propellent vaporise rapidly, while the active substance remains suspended in the air as a fine mist (particle size 5-10 microns).

Aerosols are used in dwellings against houseflies, mosquitoes, moths and other insects; recently plant sprays have been developed on the same principle for horticultural use.

g) Fog Solutions

Fog solutions are a further form of atomised liquids. They are highly concentrated insecticidal solutions mixed with organic solvents. Application, either as *cold fog* or as *thermal fog* requires special equipment. Whereas cold fog is obtained by a compressed air blast tearing the fog solution into very fine particles, in thermal fog the solvent is vaporised by heat and the active substance sprayed as condensation fog (see Fig. 85). Particle size lies between 5 and 50 microns, according to the method of application. Owing to the small amount of inert fillers they contain, the usually highly concentrated fog solutions are very effective and have good adhesive properties.

h) Fumigants

In fumigation, poisonous gas is generated by heat. In most commercial fumigants such as candles, shells, tablets, cardboard discs, the active substance is mixed in a highly inflammable compound (potassium nitrate and cellulose as source of oxygen and as combustion regulator). The resulting smoke, with a particle size of 1-5 microns, carries the insecticide particles. Fumigants are particularly recommended for use in greenhouses, seed-beds and storage rooms. In special cases and in calm weather they may also be applied against pest invasions in dense crops.

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i) Glues

Before modern synthetic insecticides were developed, glues were frequently used. Sticky bands, a few centimetres wide, were tied round the trunks of trees to stop caterpillars, beetles, ants and the like. This method is seldom used nowadays. It is, however, very useful especially in combination with baits (see also page 46) when insects of a particular area are to be captured for identification, or as a protective measure against game. Glues are made in the following way: 30 parts colophonium or cumaron resin are melted with 2 parts wax; 20 parts linseed oil or linseed varnish are added and the ingredients thoroughly mixed.

4. METHOD OF APPLICATION

Successful pest control, besides depending on the effectiveness of the products and the timing of application, relies to a great extent on the methods of application and the capacity of equipment. Choice of formulations and equipment also depends on the type and extent of a crop, the nature of the pest, local conditions and cost. It is therefore not possible to give a general recommendation for the use and suitability of equipment. Information should be obtained from the various experimental stations or from the manufacturers themselves.

a) Application of Dusts with Dusting Machines

The simplest way of applying dusts to plants or soil is to use coarse-meshed bags. By gently shaking and knocking them the dust is gradually released (see Fig. 74).

In dusting machines an air stream is generated into which a controlled supply of powder is mixed and blown on to the objects to be treated.

There are many types of machines available, their design depending on the extent and speed of application required.

1) Hand-operated dusters (see Figs. 75 and 77).

The small hand-operated dusters, used in gardens and greenhouses, consist of a simple syringe. When compressed, an air stream is produced which, in passing over a container filled with insecticidal powder, sucks some of it up and disperses it as a fine cloud.

For treatment of large areas such as nurseries, the more powerful hand dusters, worked with bellows or fans, are best suited. These dusters have a container capacity of up to 2 kilograms of powder. Output is regulated by a slide in the powder container outlet. An agitator ensures even feeding to the outlet and prevents clogging. The air blast is obtained either by working the bellows with a lever or a rotary fan with a handle. The former type expels the dust intermittently, the latter continuously.

2) Bellows-type knapsack hand dusters (see Fig. 73).

These machines have considerable technical advantages over other systems. Their container capacity of 10-15 kilograms of powder considerably reduces delays for recharging. They are carried on the back with a minimum of fatigue and exclude the danger of inhalation of poisonous substance, as may occur with equipment carried in front. The air blast is obtained by lever-operated bellows. The dust is blown out through a hand lance attached to the machine by a flexible tube.

3) Petrol-engine driven dusters (see Figs. 76 and 78).

These dusters are fitted with a high pressure centrifugal blower, giving continuous and rapid distribution of powder over large areas.

Smaller models of this type are carried on the back, the lance being held in one hand. Larger and accordingly heavier models are mounted on wheels or on stretchers carried by two or four men. The lance through which the powder is emitted can be adjusted either vertically or horizontally.

b) Application of Liquid Insecticides with Spraying Equipment

Equipment for spraying liquid insecticides is adapted to the methods of application and to the type of crops to be treated; it is constructed accordingly.

High volume method

The high volume method uses sprayers in which the liquid is forced by high pressure through a nozzle and dispersed into fine droplets. The droplets may have a diameter of 150 microns and more. This method requires large quantities of liquid (for cotton for instance 600-800 litres per 10,000 sq.metres). The tanks for these sprayers must be suitably large.

1) Hand-operated knapsack sprayers (see Fig. 79)

The liquid is sucked up by a piston or a diaphragm pump worked by a handle, then passed through a compression cylinder SPRAYING 483

which ensures even output, and finally forced by an air blast through the nozzle of a lance. Construction of nozzle and pumping pressure regulate the droplet size, the density and range of spray and the quantity of insecticide emitted. Fan spray nozzles produce a broad, fan-shaped spray, while cone spray nozzles emit a cone-shaped spray. The aperture size of the nozzle is determined by the formulation of the chemical used; suspensions, due to their tendency to clog, require larger apertures than emulsions.

Strainers fitted in the inlet tube and in the lance prevent obstruction of the nozzles, while agitators keep the liquid well stirred. To prevent corrosion of the pumps by the chemicals in use, they are made of brass and more recently of polyethylene. Equipment should be thoroughly cleaned after use, in order to be always in working condition.

2) Pneumatic knapsack sprayers

The insecticide is put under pressure by compressed air in a strongly built cylinder. The air pressure with which the liquid is expelled, is indicated by a manometer and varies between 6 and 10 atü (85 and 140 p.s.i.). Pressure falls with working and has to be restored by further pumping. Lance and distribution nozzles are similar to those of hand-operated knapsack sprayers (see above).

In some pneumatic knapsack sprayers the empty tank is first filled with compressed air and then the liquid added by another pump. The resulting pressure amounts to 10-15 atii (140-210 p.s.i). With these high pressure knapsack sprayers (see Fig. 81) several fillings can be sprayed without repumping, owing to a ball valve which prevents the compressed air from escaping as liquid diminishes.

Motor sprayers

Large estates require more powerful equipment for the size of their fields. The motor sprayers recommended in this case are fitted either with piston or diaphragm pumps which can develop a pressure of up to 100 atü (1420 p.s.i.) and thus give a powerful and farreaching jet. These machines have a large tank from which the liquid is passed through a delivery hose or tube. As said before (see knapsack sprayers) nozzles and pump pressure regulate the distribution and application of the insecticide.

3) Pumping stations

These are suited either for perennial crops or for fields where machinery on wheels cannot be used. Liquid is passed by a stationary pump through a system of pipes to the planted area and then applied through flexible tubes fitted with nozzles. With special lances or guns the liquid can be distributed in a straight, far-reaching jet or with a short cone spray nozzle in a broad jet.

4) Motor sprayers mounted on wheels

Engine-driven pumps and tanks are mounted on trolleys. The mixture contained in the tank is sprayed under high pressure. Other equipment, developed and constructed for special conditions of application, may also be transported in the same way. Motor sprayers can be either self-propelled or trailers; they are fitted with either piston or diaphragm or centrifugal pumps, direct coupled to the engine.

Special spraying accessories are also available. Spray booms are suitable for application in low crops such as Cotton or Tobacco. These booms can be adjusted horizontally at right angles to the direction of movement (see Fig. 84). They have outlets at short intervals through which the liquid is spread in broad bands. The wheel track is adjustable so that this apparatus may be used in row crops of various spacings.

Vertically mounted booms are suitable for the treatment of rows of trees (Coffee, Cocoa, Citrus) (see Fig. 86).

Soil injectors attached to the pump by a flexible hose can also be used for the application of liquid insecticides, nematocides and fertilizers deeply into the soil. In this case, the point of the injector is pushed into the soil, and the liquid is applied by pressing a handle (see Fig. 82).

Centrifugal high pressure pumps force the liquid through a system of nozzles arranged in a circle (see Fig. 83). By closing single or groups of nozzles the spray direction can be regulated and adjusted according to requirements.

Low volume method

The low volume method requires the same amount of active substance as the high volume method, but the quantity of liquid used per given area is very much smaller. Diminution of liquid and thus increase of concentration of emulsions or suspensions reduces cost of transport for filler material (water) as well as for engine fuels, an advantage which makes operation more rapid and increases equipment capacity. With modern spraying machinery it is possible to reduce insecticidal mixture, with a correspondingly higher percentage of active ingredient, to 50 litres per 10,000 sq.metres. By this method the liquid is dispersed as a very fine mist of a droplet size of less than 150 microns. Smaller droplets than those obtained in the high volume method are produced by specially arranged nozzles

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and by pumps generating a high speed and high pressure air stream which tears the liquid into extremely fine particles. The small droplets of highly concentrated mixture give a better coverage and are less liable to harm a plant, since some substances, when applied in large quantities, cause burning of the leaves.

5) Knapsack-type portable mistblowers (see Fig. 80)

These machines consist of a high power fan mounted on a carrier and coupled with an engine, a tank holding several litres of liquid, a smaller fuel tank and a spray lance. The force of the air blast produced by the fan disperses liquid insecticides in uniform, ultra-fine droplets. The mixture is fed into the nozzle where it is atomised and drawn off by the air blast to the plants. The tank is held under pressure and the quantity of liquid used is regulated by interchangeable graduated taps. Knapsack mist sprayers can be operated in low crops as well as among trees (Cotton, Coffee, Cocoa, Citrus); the quantity of liquid required per 10,000 sq.metres is only about 100 litres. By changing some parts of the spraying lance, mist sprayers can be converted into dusters.

With the low volume method the plants are not, as with the high volume method, greatly wetted and covered with a visible film. The low volume method cannot be used for control measures which demand a relatively high minimal amount of liquid on the leaves, such as those against red spider and aphids. Operations should be undertaken in calm weather, so that the mist is not carried off by the wind.

6) Transportable atomisers or mistblowers (see Fig. 87)

These machines are either self-propelled or trailers and work on the same principle as knapsack atomisers. Highly concentrated insecticide is torn into very fine particles (diameter below 150 microns) by a powerful air blast and dispersed through a specially designed outlet. The mixture is spread from a distance of about 50 metres from the plants, the direction being controlled by a hand-operated outlet. The large machines, particularly suitable for trees (Coffee, Citrus) have to be used in calm weather. For spraying field crops, booms, several metres long, are fixed at right angles to the direction of movement. The outlets can be adjusted so that the spray is sent in any desired direction. With specially designed nozzles this type of apparatus can also be converted for dusting.

7) Fog spraying: Cold fog

The amount of liquid required per 10,000 sq.metres can be reduced even more by fog spraying. Highly concentrated active

substance, diluted in organic solvents or oil, is sprayed in very fine droplets of less than 50 microns; the necessary quantity for 10,000 sq.metres lies between 20 and 25 litres. Insecticidal fogs are produced by a type of apparatus which operates by a high pressure air blast, similar to atomisers. The insecticidal solution is forced through very fine orifices into the air stream which tears it into extremely fine particles. After rapid evaporation of the solvent a rain resistant dispersion fog of toxic substance is obtained.

8) Thermal fog

In thermal fog apparatus the insecticide, diluted in organic solvents, is dispersed by hot air such as engine exhaust. The solvent readily evaporates in the hot air and the toxicant appears as condensation fog of ultra-fine particles (1-10 microns). For field application only heat resistant, non-volatile substances which form a condensation deposit can be used. Fogs are subject to air-drifting and are therefore recommended only for use in dense crops and during calm periods.

Swing fog apparatus (see Fig. 85) works on the same principle. In a combustion chamber a mixture of petrol and air is ignited. A series of explosions create gas and pressure vibrations of high speed in a swing tube. Through these vibrations fog solution, the surface tension of which is reduced in hot air, is torn into ultra-fine droplets of less than 20 microns. This aerosol apparatus is particularly suitable for treatment of enclosed spaces such as storage rooms (protective masks essential). Crops should be treated only when a slight breeze (3 metres per second) carries the dense fog horizontally and in the desired direction. Fog spraying in the field, either as aerosol or as dry fog, is chiefly done as a curative measure against sucking insects or those feeding externally on the plants. Swing fog apparatus can also be used against termites, the fog being blown into the galleries of their nests (see Fig. 65).

c) Application of Insecticides by Aircraft (see Fig. 61)

Large fields of monocultures, or plants that are difficult to reach, or mass invasions over large areas by insects such as locusts can be treated from aircraft. While airplanes are suitable for large, flat areas, helicopters have proved better suited to the treatment of small objects, difficult to reach, and they need only little space for take off and landing. Owing to the cost, the low volume method is used, with which highly concentrated insecticidal suspensions, emulsions or fog solutions are spread, as this is more economical. Suspensions and

emulsions are forced by pumps or fans through the nozzles of a boom, several metres long, fixed at right angles to the flight direction (see Fig. 61). Fog solutions are blown out by the thermal fog method using exhaust gas from the aircraft engines. Insect control by aircraft requires an efficient signalling system between ground and aircraft and can be done only in favourable, i.e. calm weather.

5. ACTION OF PESTICIDES ON THE PLANT

Agriculturists demand the following properties from an insecticide: it must be absolutely harmless to the plant and, except in certain cases, it must be effective for at least several days. The residual effect of an insecticide depends to a great extent on the chemical stability and also on the vapour pressure of the product. The higher the pressure, the more rapidly a chemical will volatilize and lose its effectiveness. Degradation of stable compounds is slow even when they are exposed to direct sunlight, rain or other atmospheric influences; their residual effect is thus relatively long-lasting. By choosing formulations with suitable inert materials (protective substances) the residual effect of a pesticide can be improved.

Uniform and even dispersion of an insecticide intensifies its effect on the plants. The nature of the parts of the plant to be treated is important. Although most of the current insecticides nowadays have satisfactory wetting properties, a special wetting agent must be added when the substance is to be spread on hairy or waxy leaves and fruits. However, too great a proportion of a wetting agent will cause the droplets to coalesce rapidly so that the insecticide, when applied abundantly, may run off the surface it is intended to protect.

Residual effect and resistance to rain of a substance also depend on the physico-chemical properties of the inert material and on the affinity of the active substance for the plant cuticle. Many insecticidal compounds remain on the plant surface mixed with the inert material, whereas others, owing to their affinity for the lipoid layer of the plant, may rapidly penetrate the cuticle, accumulate in the tissue and remain there for some time. This property, which is found especially in penetrating and systemic insecticides, allows active substances even of solid formulations (dusts and powders) to enter through the cuticle into the tissue. The penetration rate depends on the chemical composition (wax and lipoids) rather than on the thickness of the cuticular layer; the activity and residual effect of a chemical, on the other hand, depend on the accumulation and degradation of active substances in the plant tissue.

The effect of systemics is often unsatisfactory or retarded. This may be due to insufficient dosage or faulty application. However, climatic factors can also be the cause. It is known that systemic

insecticides, when applied to roots or some aerial parts of a plant with weak transpiration (leaves), are translocated more slowly than in plants with abundant transpiration. In areas of high air humidity and in damp glasshouses and frames insufficient or slow action must therefore be expected.

Insecticides must be applied during calm weather. The diversion of a spray or fog by wind means loss of spraying material and thus reduced effectiveness. When chemicals are applied during rain they are immediately washed off. Many pests occurring during the rainy season must therefore be controlled during the intervals when the plants are dry and the chemical film can dry and adhere before the next rain falls.

Newly formed parts of a plant (leaves, shoots, fruits) must be treated several times so as to protect the fresh tissue as it is being formed. Aqueous insecticidal mixtures may burn the foliage and fruits when they are applied in full sunshine, because the droplets act as lenses on the plant. This danger can be overcome by spraying either in the morning or late afternoon.

6. ORGANIZATION OF PHYTOSANITARY CAMPAIGNS

Carefully organized phytosanitary campaigns with chemical pesticides can improve the quantity as well as the quality of a crop. Although their value is acknowledged all over the world today, economic considerations must govern their use. Chemical pest control is still far from perfect and requires further improvements just as fertilization, irrigation and drainage, cultural methods, plant breeding and selection, crop succession, mechanization and rationalization of tropical and subtropical agriculture do. Initial cost of equipment, its maintenance and use by experienced staff have to be taken into consideration when campaigns are being planned.

Chemical campaigns can have either a *preventive* or a *curative* purpose. The choice of one or the other depends largely on the biology of the pest to be destroyed.

Preventive measures can be undertaken either against free-living or against endoparasitic pests, such as caterpillars, beetles and their larvae, gall lice, gall mites, nematodes and others which mine the plant tissue. Treating attacked plant parts (leaves, fruits, shoots, trunks) with toxic substance shortly before or during heaviest attack makes it possible to protect them from free-living or hatching insects before they mine the plants. Efficient preventive measures require some knowledge of the biology of a pest. Time of occurrence, peak (flight of the majority of the insect) and period of oviposition are decisive data for success.

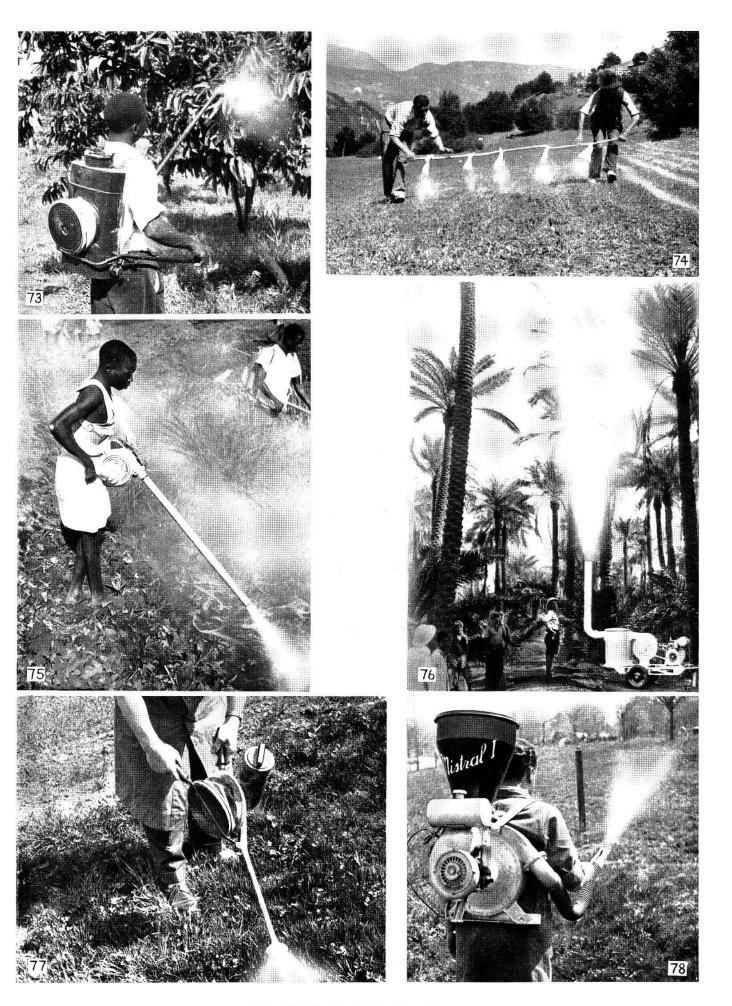


Fig. 73-78. Dust Application.

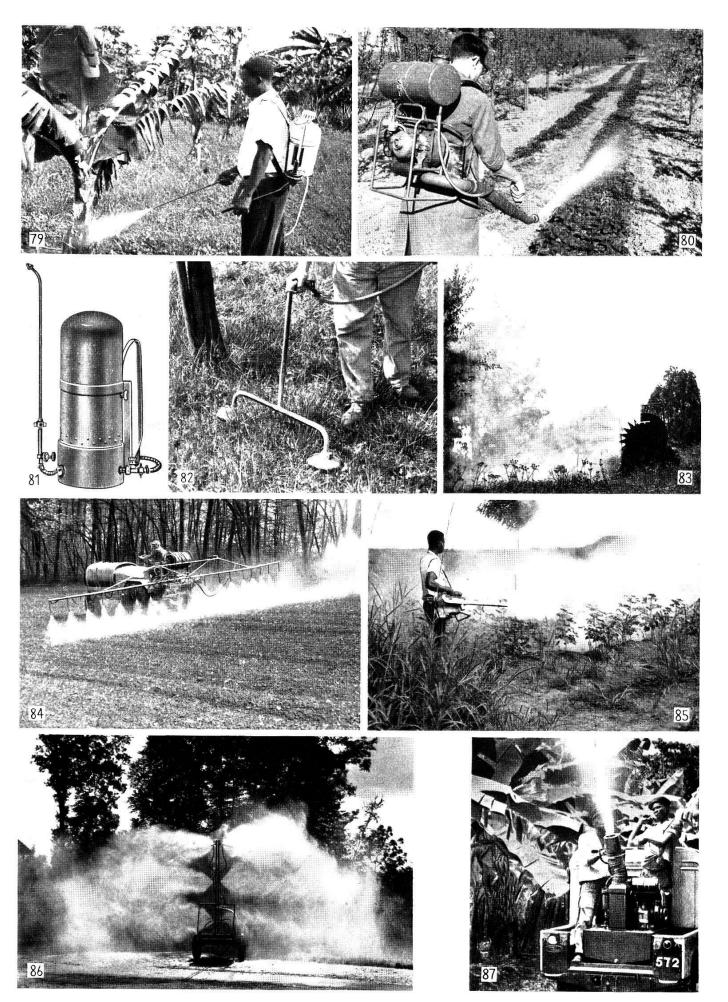


Fig. 79-87. Machinery for applying liquid insecticides.

Application of the method as described in chapter II (page 42) for the identification of a pest (capturing and baiting), or direct inspection of a plant for possible infestation is in any case recommended and should make early and thus economic control possible.

Successful control of the majority of mining insect species is only achieved with concentrated and informed preventive methods. It is obvious that only insecticides with a relatively good residual effectiveness should be chosen for preventive application; the more persistent the effect, the longer the plant is protected. This is particularly important in the control of pests where the flight and oviposition periods last for several weeks. With these pests, as with species with several successive generations, periodically repeated campaigns are necessary. Preventive measures are also well suited for seedbeds where the young plants must be grown without risk of injury.

Curative or direct campaigns are undertaken where injurious insect stages are imminent and have to be eliminated or where present infestations must be checked. Such measures are directed mainly against free-living insects such as locusts, crickets, mole crickets, caterpillars, beetles and their larvae, thrips, aphids, mealybugs, coccids, plant bugs, psyllids, mites. Although the injurious activity of the insects is checked, the damage already done to a plant can of course not be repaired. With the aid of modern, penetrating insecticides curative measures can sometimes also be undertaken against endoparasitic insects mining in the plant tissue. Success of control in this case depends largely on the size, thickness and nature of the attacked parts of a plant, as well as on the development stage of the pest. Penetrating insecticides are translocated relatively well in the tissue of leaves and young small fruits or shoots, where they reach the young, delicate larval stages during their mining activity. Ligneous plant parts, on the other hand, do not absorb sufficient toxic substance, and in ripe fruits its effect is lost owing to insufficient penetration or reduced concentration of the insecticide.

On fruits with unevenly dispersed and therefore inefficient insecticidal films, heavy secondary fungus infection is often observed. This is due to lesions on the fruit skin, caused by gnawing larvae on which the insecticide acts only after they have entered the plant.

The decision when and where to undertake curative measures depends mainly on the density of an insect population. They are usually taken when damage is manifest or imminent. Numerically unimportant pest populations do not always reach such proportions that the yield of a crop is seriously reduced; very often they are weakened or destroyed in their early stages by climatic or biological factors, prior to the vegetation period of their host plants.

7. BIOLOGICAL CONTROL

Biological control can play an important part in the destruction of pest insects. A great number of predators and parasites feed on insects and sometimes develop within them, thus contributing to their destruction. It was feared that the regulating intervention of beneficial parasites such as ichneumon flies, ladybirds, hovering flies, mites and others might be checked by large-scale application of chemical insecticides, so that these would do more harm than good. Field experience, however, has shown the following facts: Progress in agriculture, especially the considerable extension of monocultures, often combined with weed control and the elimination of hedges upsets the balance of nature to the disadvantage of predators and parasites and to the advantage of pests. With unlimited amounts of food plants, the pests multiply massively, whereas predators and parasites first diminish in number or otherwise become dependent on a specific pest. Consequently the pest population will be parasitized and noticeably checked only after having caused serious damage. Neither can other insectivora such as birds, bats, hedgehogs, ants and the like considerably lower the population density of pests during the height of their reproductive periods. Nevertheless chemical control measures should be undertaken wherever possible in such a way that the natural enemies (predators, parasites and other insectivora) are spared. This can be done in the following manner:

- a) by undertaking control actions before the majority of predators and parasites are present;
- b) by using substances with a relatively narrow range of effectiveness;
- c) by using substances which act only against one order of insects (for example stomach poisons against caterpillars; acaricides against red spider mites);
- d) by using systemic insecticides which act on insects feeding on the treated plants without injuring either predators or parasites.

The problem of biological regulation of pest populations by predators and parasites can only be superficially mentioned here; other important questions, such as the breeding and selection of resistant crop varieties, the introduction of microorganisms (bacteria, fungi, virus) and the like cannot be dealt with in this book.

8. TIMING OF PHYTOSANITARY CAMPAIGNS

The time of chemical treatment is determined by the occurrence of a pest and its population density. These factors are closely related to the developmental stage of the host plant and its susceptibility to animal pests, and to climatic and environmental conditions. In tropical and subtropical regions where seasonal weather conditions (dry and rainy periods) are very pronounced, the development rhythm of a pest is adapted to climate and host plant.

Observations and control of occurrence, behaviour and development period of a pest, and knowledge of the factors which influence favourably the dynamics of a population, such as weather, temperature, humidity, development of a crop, are very important for the timing of campaigns. especially preventive ones. It is of course impossible to give here generally valid data as to the timing of treatment. The appendix contains detailed information for each pest. Here only general directives can be given.

1. Preventive Control

The success of control measures against all endoparasitic pests living and mining in the plant tissue depends largely on the adequate timing of preventive treatment with insecticides of long-lasting effect. With modern, systemically toxic pesticides it is possible, under certain circumstances, to defer the application considerably so that the youngest larval stages which have penetrated into the plant (especially into leaves and fruits) can be reached also. This procedure, considered as a curative, is at the same time a preventive measure which can be intensified considerably by adding a non-systemic but long-lasting product.

Examples of optimal timing under practical conditions:

To protect coffee berries against the berry borer, *Stephanoderes hampei*, the berries are treated with an appropriate insecticide at the moment when more than 5% of them show the characteristic boreholes.

The first preventive treatment is undertaken against caterpillars of the coffee berry moth, *Thliptoceras octoguttale*, immediately after flowering, when an intense flight of adult moths, threatening to damage a field, occurs.

To destroy the American cotton boll worm, *Heliothis obsoleta*, or other boll worms a suitable insecticide is applied when more than 5 buds per 100 shoots are attacked.

Odour baits will show the time when the flight of the Mediterranean fruit fly, *Ceratitis capitata*, is heaviest and the pest can be checked most successfully.

Effective control of the rice borer, *Chilo* sp., is possible only when the time of greatest density of moths on the wing is previously determined. The main part of the eggs are laid soon after the flight of the majority of moths. The hatching caterpillars boring into the rice shoots are killed by an insecticidal film which is spread at the moment when, or shortly before, the pest is about to penetrate into the plant.

2. Curative Control

Insecticides and acaricides must be applied as soon as possible after the first individuals of a pest have been observed in a field. In most cases the best time of control is probably the beginning of the vegetation period, i.e. the moment when the young plants emerge. For the destruction of pests with a rapid succession of generations or of individuals which continuously invade a crop from outside, as well as of those whose larvae and pupae hatch over a relatively long period, treatment has to be repeated at intervals of a few days.

Timing of treatment varies considerably with the type of a crop, its development and environmental conditions. No generally valid rule can be established. For the exact timing of a campaign the planter can nowadays obtain advice from well organized governmental or commercial plant protection organizations (research and experimental stations) in most countries. Such biological research stations collect observations and periodically publish them; they offer advice as to preventive and direct control measures and recommend the most effective chemicals. They can also provide information as to economic problems of phytosanitary campaigns.

9. EXAMINATION OF THE INSECTICIDES AND FIELD TRIALS

The effectiveness of insecticides under field conditions can be measured and compared in various ways. The simplest way is to examine the treated plants for dead or injured insects and to collect these. This is a rough and ready method from which no reliable results can be expected. For comparative studies of effectiveness a scheme, reproduceable ad libitum, is recommended, by which the dead and injured insects or the damaged plant parts are counted on treated and untreated plots. Conclusive results are obtained by field trials only when the ecology and behaviour of the insects are taken into consideration from the beginning of the test, as for instance the heavier infestation of a field's periphery, due to invasion from outside; the attraction and repellency between crops and pests and other factors. Before starting field trials a careful survey of the prevailing conditions (degree of infestation) must be made. The standard method of Holtsmark and Larsen is recommended for assessing the possible variation of conditions and the errors arising therefrom. The method is to apply one compound to several plots simultaneously so that treated and untreated plots will occur as follows:

u	a	b	u	a	b	u	a	b	u	a	b
---	---	---	---	---	---	---	---	---	---	---	---

u = untreated plots, or plots treated with standard product; a + b = products to be tested.

In this way each treated plot adjoins a control plot.

The size of the trial field is very important. The smaller the plots, the greater the element of hazard. It may be that one square metre of a trial plot treated in a particular way is infested by a pest which deposits its eggs, while the neighbouring trial plots, of equal size but differently treated, happen to be avoided. This may lead to the false conclusion that the non-infested plot is considered as "good". Such errors can be avoided only by measuring out sufficiently large trial fields of at least 25 sq.metres. An outline of the situation, showing also the relationship with neighbouring fields is a great help in field trials.

Another method is the *latin square design*. Here the number of trial plots is equal to the number of plot series. When laying them out, care must be taken that a similar plot does not lie on a diagonal line. The following diagram shows this arrangement:

Plot series:

a	b	c	d	e
1	2	3	4	5
3	4	5	1	2
5	1	2	3	4
2	3	4	5	1
4	5	1	2	3

To assess the effectiveness of product the plots or the same number of plants in each plot are examined at certain intervals (10 or more days) after treatment, and the dead, injured and living individuals are collected, the median values determined and the percentage of effectiveness established according to the formula of Abbott:

$$\frac{u - b}{u} \times 100 = percent control$$

u = number of living individuals (or number of attacked plants in untreated control plots;

b = number of living individuals in the treated plot;

u—b = number of individuals killed by the product (or number of uninjured plants).

To assess the toxicity within a determined period the following definitions are necessary:

1. Toxicity injurious property of a chemical for an

organism;

2. Toxicity coefficient quantity of toxic substance injurious to

an organism;

3. Period of toxicity period between uptake of toxic substance

and paralyzing or lethal effect on an in-

sect;

4. Mortality percentage of insects killed among a po-

pulation by toxic substance.

Here is an example of a field trial, with which the effectiveness of three products (a, b and c) against the American cotton boll worm is measured. This example shows at the same time how the most important data can be presented in a test report.

Example:

Assessment of the effectiveness of products a, b and c against the American cotton boll worm.

Locality Msulva (Ulanga District), Tanganyika

Plant species Gossypium sp. Prov. East Africa

Development of crop 6 weeks old; first buds formed

at time of treatment

Treatments 6. 4. 1961

14. 4. 1961

22.4.1961

Formulation WP

Application method high volume 1000 litres/hectare

Equipment knapsack sprayer

Quantity per hectare 750 grammes active ingredient

(10,000 sq.metres)

Standard product X

Method latin square with 5 series

Size of plots $10 \times 10 \text{ m} = 100 \text{ sq.metres}$

Temperature range

maximum 32°C minimum 19°C

Rain in millimetres 36

General remarks:

Occurrence of the pest: first sporadic signs of damage: 2.4.1961. Degree of attack immediately before treatment: 1-2 buds per 10 plants. Three preventive campaigns, starting 6.4.1961, repeated at weekly intervals.

Control:

The effectiveness of three products was determined by counting the buds attacked by the American cotton boll worm on a total of 50 plants per plot. Date: 25. 4. 1961.

Results:

Products	plot series	number of buds attacked by caterpillars	Ø median value	effectiveness in %
a	a	11		
	b	9		
	\mathbf{c}	18	12	83.14
	d	6		
	e	16		
b	a	19		
	\mathbf{b}	17		
	\mathbf{c}	17	18.6	73.87
	d	19		
	e	21		
\mathbf{c}	a	6		
	b	9		
	\mathbf{c}	11	8	88.76
	d	5		
	e	9		
standard product	a	6		
	b	11		
	\mathbf{c}	9	10	85.95
	\mathbf{d}	9		
	e	15		
control	a	61		
(untreated)	b	83		
	\mathbf{c}	56	71.2	
	d	69		
	e	87		

10. ASSESSMENT OF INSECTICIDAL RESIDUES ON PLANTS AND STORED PRODUCTS

The toxicity of modern insecticides ranges from low to very high. Assessment of insecticidal residues in human and animal food and on other goods in daily life is therefore of great hygienic importance. To avoid injury to human and animal health by insecticidal residues on fruits, vegetables and other food stuffs, special regulations are in force, especially in the USA regarding the so-called tolerance values, i.e. the highest degree of permitted toxic residues at harvesting time. The tolerance value established officially for

each registered product indicates at the same time the interval to be observed between the last insecticidal treatment and harvest. Within this interval the toxic amount of a compound must fall below the permitted tolerance value (safety margin). Present-day plant protecting practice schedules trials of effectiveness by independent government organizations. The tolerance values are measured by toxicological experiments on one side and analysis of residues on treated plant material on the other. The tolerance is measured in ppm (parts per million: 1 ppm = 1 mgr. active substance per 1 kilogram). This represents the highest amount of insecticide allowable on treated plant material at harvest time. Manufacturers of insecticides prescribe the mode of application, dosage, and safety limit of their products. Tolerance values are not fixed higher than necessary for the desired success of control, even if chronic toxicity of a substance would allow far higher tolerance figures. There is no relation between the toxicity of a chemical and its tolerance value; a compound with a low tolerance must not necessarily be considered highly toxic. The safety margin depends on both the stability and toxicity of an insecticide and on the nature of the treated material. There are insecticides which have a pronounced affinity for waxy fruits and vegetables and accordingly possess a long-lasting effect, owing to their solubility in fats and lipoids, whereas on non-waxy materials their decomposition is relatively rapid. Weather, light, temperature and humidity are also factors which have to be taken into account when safety values are established. Tolerance and safety figures can never be valid for all the crop plants but must be specified for each kind of fruit, vegetable and other food stuff, and the proportion of these food stuffs to the total uptake of food must be taken into consideration. In practice this means that the tolerance and safety values as well as the concentration figures must be observed in the interest of public health.

Method of Assessing Insecticide Residues

Effectiveness of insecticidal residues on plant parts, soil or other materials can be determined by simple biological methods. Biological assay of the residual effect of many insecticides can be made with relatively simple means. Tests of contact insecticides require insects which react quickly to the compound under study, such as Drosophila, the fruit fly, which is frequently found on rotting fruits, or dung flies or meat flies (on manure, faeces, etc.). The test insects are placed on the material, the preparation and condition of which are important for sucessful results. For investigations of non-penetrating insecticides which remain on the surface of leaves or fruits,

such as the majority of substances of the group of organochlorine compounds (dieldrin, DDT, etc.), whole leaves or fruits are exposed to the test insects in glass jars. In order to stop insects from escaping and to bring them into close contact with the test material, the containers should be as small as possible. For instance leaves covered with the insecticide to be tested are spread, the treated side upwards, on a clean sheet of paper and covered with a Petri dish; then the insects are introduced into the "test chamber". This is easy when they have previously been inactivated in low temperatures (refrigerator or cold water 0-5°C). In normal room temperature the insects recover within a few moments, run about on the test material so that their tarsi take up any possibly present residue. Insecticidal residue on whole fruits are tested according to their number and size either in jam jars or in glasses. A few drops of sugar water added to the fruits ensure the attraction of the flies and their close contact with the fruits.

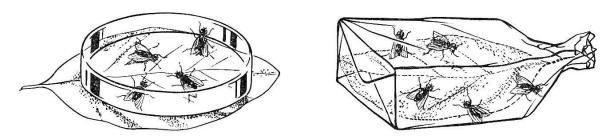


Fig. 88. Test chambers for assessment of insecticide residues.

For assessment of *systemic insecticides* (substances which penetrate into the plants) by this method, the cell sap has to be tested also. Leaves, fruits, or other plant parts are finely chopped, slightly squeezed and in this state presented to the test insects, preferably in Petri dishes (ϕ 10 cm). Where glass or plastic dishes are not available, glass tubes or cellophane bags can be used.

In such tests care has to be taken that the test insects find optimal biological conditions and that they are protected from the sun. To fulfil the requirements of comparative tests concurrent control tests have to be carried out with fresh leaves, fruits, earth samples, etc., both untreated and treated immediately before the test with a definite concentration of the insecticide under study. The normal death rate of the test insects under the given conditions can be determined with untreated material. The lethal effect, i.e. the insecticidal effectiveness of a product, can be established by comparison with the results obtained from treated control material. In order to rule out any remaining uncertainty factors or biological variations, a relatively large number of insects (20-50) should be used for each test.

The effectiveness of an insecticide is calculated by the time until 50% of the insects are moribund (unable to walk and to fly). If, for instance, a control series of leaves treated with graded concentrations

of a known insecticide is made concurrently, it is possible to establish by this method approximate quantities of the compound; the insecticidal film can then be determined approximately from the results obtained from the concentration range of the control tests.

Example of assessing the effectiveness of DDT on coffee berries:

Test material Coffee berries (Coffea arabica).

Insecticide treatment of berries against attack of the coffee berry moth (Thliptoceras

octoguttale).

Date: 2.5.1960. Size of berries: ϕ 6-8 mm.

Insecticide DDT-WP 50%. Applied concentration: 0.2%.

Application method: high volume.

Assessment of residual effectiveness by biological assay,

14. 5. 1960

Test insects Drosophila sp. (fruit fly).

Method 20 berries collected from coffee plants were

wrapped in a cellophane bag together with

50 fruit flies.

Temperature: 26°C.

Two test series carried out concurrently.

Comparative control tests DDT-WP 50% of known concentrations ap-

plied to so far untreated berries. When dry, the fruit flies were brought into contact in

the same way as above.

Results:

Con	trol series:	Insecticid	e concentra	ations	Control:	Test berries (concentration
0.2 %	0.15 %	0.1%	0.05 %	0.025 %	untreated berries	unknown)
120′	150′	165′	195′	255′	8 h:	180′

Figures = number of minutes which elapsed before 50% of the insects were moribund (unable to walk and to fly).

Conclusion:

The insecticide applied on 2.5.1960 on the coffee berries still had a marked residual effect on 14.5.1960, which corresponds with that of a fresh concentration of 0.1-0.05%. Reduction of the insecticide lies between 50 and 75%.

For assessment of *stomach poisons*, plants which had been treated with known concentrations of an insecticide, untreated plants, and plants treated with the insecticide under test are offered to an insect species which normally reacts to this insecticide. Test results can be obtained in the same way as in the method described above for con-

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tact poisons. When phytophagous larval stages (caterpillars or larvae of beetles) are used as test insects, the youngest stages are preferable, since they are considerably more susceptible than older stages.

The test methods for insecticides on plants and other materials, described in this chapter, are intended as a simple aid for the practical agriculturist, and may prove useful under field conditions. The finer biological methods with which even the smallest amounts of insecticides (0.1 ppm and less) can be measured, require special preliminaries and elaborate equipment; they are therefore reserved for the specialist.

11. DEVELOPMENT AND CAUSES OF RESISTANCE TO INSECTICIDES

Ineffectiveness of an insecticide need not necessarily be the result of unskilled application, faulty dosage or inferior quality of a product; it can also be due to the resistance of a pest against the poison applied. It is known that DDT-AS = DDT active substance (active ingredient) has only little or no effect at all on aphids, mealybugs and coccids. This resistance is a natural phenomenon; these insects tolerate even high amounts of toxic substance. It is possible, however, that formerly susceptible individuals gradually develop a certain resistance for a particular poison. In early times of plant protection cases of resistance were observed; resistance is thus not caused only by modern insecticides. In the USA, for instance, as early as the 1930s a relatively high resistance of the caterpillar of the codling moth against arsenic compounds after many years of application was noticed, and coccids acquired a strong resistance against the highly toxic hydrogen cyanide. Experience in the application of modern synthetic insecticides and acaricides shows that even after only a few years a pest can develop a marked resistance. Results with insecticides in human hygiene (e.g. DDT, Dieldrin, Lindane = organochlorine compounds and Malathion, Diazinon = organophosphorous compounds) merit special attention. For several years houseflies were successfully controlled by such contact insecticides, when in various parts of the world resistant strains occurred which could be controlled neither with the usual nor with higher dosages. In plant protection also cases of established insecticide or acaricide resistance are known, for instance the resistance of the Colorado beetle, codling moth, thrips to organochlorine compounds; numerous species of red spider mites to various organophosphorous compounds, even at dosages 20-30 times higher than normal. The number of pests which are resistant to insecticides is likely to increase in the coming years, especially owing to the extension of control measures.

Resistance to insecticides, which manifests itself in reduced susceptibility of an insect for a chemical, is the result of selection, the presence of sub-lethal amounts on a plant killing the delicate individuals, while those which tolerate a higher proportion of poison may survive. Thus the percentage of poison-tolerant individuals increases from one generation to another. Arthropods with a high reproductive potential and rapid succession of generations acquire their resistance more rapidly. Development of resistance is also speeded up by relatively closed populations which are little joined by fresh individuals from outside. Such selection processes may necessitate higher dosages of chemicals until their application becomes uneconomic.

Many research workers have found reasons for the causes which are responsible for the development of resistance. The relatively great temporal fluctuations of an insect population's reaction to a specific chemical point to a strong influence of constitutional and physiological factors. Susceptibility often depends on the fat and lipoid content in the blood and tissues of an insect. Species with a high proportion of fat can store greater quantities more rapidly and retain them better than those with a lower proportion. Finally the affinity of an insecticide to fats and lipoids of the insect body is also important. A further cause of the development of resistance is probably the presence of neutralizing enzymes. Such enzymes, present in the insect body, can transform penetrated substances into partly or completely inactive compounds, so that their harmful influence on specific centres is nullified. Where resistance is found to exist, the change to another insecticide usually re-establishes the effectiveness required in practice. Experience shows that various arthropods (houseflies, red spider mites) may develop resistance to a new chemical after only a few generations, owing to selective and hereditary enzymes and other defense mechanisms. These insects which are resistant to various compounds of an insecticide group, form strains of so-called polyvalent resistance, capable of developing resistance also for chemicals of other groups after a few generations. In poison-resistant insects the degree of resistance diminishes markedly when animals have not come into contact with any insecticidal substance for several generations. Fresh influence of an insecticide, however, can restore their resistance fairly quickly.

Further investigations will be necessary for the discovery of so far unknown factors causing the development of resistance. The greater our knowledge of the complicated relations existing in this field, the better shall we be able to draw the conclusions deriving therefrom. Although we possess today many insecticides of various chemical groups with which the resistant forms of a pest can be controlled, each chemical can provoke signs of resistance. An insecticidal panacea can therefore never be found.

12. GLOSSARY

Acaricide.—Substance or preparation which kills mites.

Active ingredient.—Component part of a formulation which is responsible for the pesticidal effect for which the formulation is designed.

Active substance.—see: Active ingredient.

Affinity.—Tendency of certain substances to unite with others.

Anal plate.—Chitinized shield on the dorsal side of the posterior abdominal segment.

Anal shield.—see: Anal plate.

Anal segment.—Posterior abdominal segment.

Anholocyclic race.—Plant lice which develop only on one host plant.

Apex.—The tip of a wing.

Arthropods.—Bilaterally-symmetrical animals, the body of which is divided into segments; comprising the classes:

- 1. Crustacea
- 2. Myriapoda
- 3. Arachnida
- 4. Insecta.

Bioassay.—Assessment of toxic substances by means of living organisms (insects and other arthropods).

Biocoenosis.—Assemblage or association of diverse organisms forming a natural oecological unit and more or less dependent one on another (forest, meadow).

Biological control.—Control of pests by means of other living organisms such as predatory or parasitic insects, birds, bacteria, fungi, viruses.

Biological regulation.—Equilibrium of the biocoenosis.

Bionomics.—see: Oecology.

Biotope.—Region uniform in environmental conditions and in its populations of animals or plants.

Callus.—Thickened and hardened part of plant or animal tissue.

carnivorous.—Preying or feeding on animals.

Cell protoplasm.—Substance of the cell body, comprising nucleus, cytoplasm and chromatophores (pigment-bearing cells).

Chemical stability.—Resistance to decomposition.

Chitin.—Substance forming the soft or hard, horny cover of arthropods.

Chlorosis.—A diseased condition of plants manifested as yellowing or blanching of the normally green parts, due to absence of chlorophyll.

chlorotic.—see: Chlorosis.

Cholinesterase.—Enzyme which influences the transmission of nervous reflexes in warm blooded animals.

Cocoon.—Globular or egg-shaped case, formed of hardened secretion from certain animal glands; either as homogeneous covering or silky material (salivary secretion).

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Colloid.—Organic substances (starch, protein, silicic acid and others), insoluble in water, suspended or dispersed in liquid medium which diffuse not at all or only very slowly.

Condensation fog.—A suspension of fine droplets of active substances obtained by previously converting these substances into gas.

Cornicles.—see: Siphuncles.

Cuticula.—External, hardened, non-cellular membrane, secreted by the cells of the epidermis and covering them.

Diapause.—A temporary stopping of activity or growth in the development of insect larvae.

Dorsum.—The back, or upper side of an animal.

Droplet size.—The diameter of liquid particles dispersed by a pressurized dispenser, expressed in microns (thousandth of a millimetre).

Ectoparasite.—Insects and other arthropods and worms which dwell and feed on the outside of plants or other animals.

Elytron (elytra).—Outer hard wing-case, especially of coleopterous insects.

Endoparasite.—Insects and other arthropods and worms which live inside plants or other animals, feeding on their tissue.

Enzyme.—Naturally occurring, organic substances, the presence of which regulates biochemical processes in the organism.

Ethyl acetate.—Colourless liquid, obtained by the interaction of ethyl alcohol, sodium acetate, and sulphuric acid.

Exuvia.—Skins or coverings of animals, shed or cast off when moulting.

Ferment.—see: Enzyme.

Flagellum.—A whip-like appendage.

Genus.—An assemblage of closely related species (plural = genera).

Gummosis.—A plant disease, characterized by the formation of a colourless or brownish-red, resinous exudate.

Habitat.—Environment of an organism.

Halter (halteres).—One of a pair of club-shaped organs, which assist Diptera in balancing.

hemicephalous.—Having a poorly developed, but distinct head.

herbivorous.—Feeding on plant tissue.

heterogamous.—see: Heterogony.

Heterogony.—Alternation of generations, diverse in character, a sexual generation alternating with several secondary asexual generations.

Honeydew.—Saccharine, honey-like secretion, produced by aphids and which is eagerly sought for as food by other insects. Forms also culture medium for sooty mould.

Hormones.—Kinds of internal secretion that pass into the blood and produce or regulate specific physiological and evolutive processes.

hyaline.—Glass-like.

Hypertrophy.—Excessive growth or development of cells, leading to distortion, curling, or splitting of plant parts.

Imago.—Final adult, sexually mature stage of an insect after either complete or incomplete metamorphosis.

Inhibitor.—Any substance which retards a physiological process.

Inorganic compounds.—Substances which are composed of metallic, mineral, alkaline or acid elements, such as arsenate of lead, arsenate of lime, common salt.

Insectivora.—Animals feeding on insects.

Invertebrates.—Animals that have no backbone or spinal column.

Lamina.—The blade of a leaf.

Lasting effect.—Quality of an insecticide to kill even those insects which come into contact with the dried chemical deposit.

Lipoid.—A fatlike substance in animals or plants.

lipoid-solving.—1. Soluble in fats. 2. Capable of dissolving fats.

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Micron.—0.001 millimetre or the millionth of a metre.

Morphology.—The outer form and structure of animals and plants.

Moulting.— The periodical shedding of the outer chitinous cuticle and its appendages of arthropods during their larval development.

necrotic.—Marked with patches of dead cells or tissue as a result of malnutrition.

Oecology.—Branch of biology dealing with living organisms' habits, modes of life, and relations to their surroundings.

omnivorous.—Eating both animal and vegetable food.

Organic solvents.—Organic liquids such as: ethanol, benzen, chloroform, ether, aceton, carbontetrachloride.

Parasite.—A plant or animal living in or upon another and drawing nutriment directly from it.

Parenchymatous tissue (Parenchym).—Tissue of cells of about equal length and breadth placed side by side.

Parthenogenetic reproduction.—Reproduction without sexual union; development of an organism from an unfertilized egg.

Pedicel.—A small, stalk-like structure in plants or animals.

Peduncle.—see: Pedicel.

Petiole.—Stalk of a leaf, part of a leaf and not of the stem axis.

Phloem.—Plant tissue which conducts the elaborated food material from the leaves down the stem.

Phytotoxicity.—Poisonous action or effect on a plant.

polyphagous.—Feeding on various kinds of plants.

Predators.—Insects and other arthropods which live by preying upon eggs, larvae, pupae or adults of other animal species.

Pronotum.—The dorsal plate of an insect's prothorax.

Pupation.—The passage from the larval to the pupal stage.

Residual effect.—The effect of the pesticidal substance which adheres or remains on a plant.

Respiration.—The entire series of physical and chemical processes accomplishing oxidation and the removal of carbon dioxide.

Rhizome.—An elongated underground stem, usually horizontal, often thickened into a food reserve.

Rostrum.—The beak or snout of an insect.

saprobous.—Feeding on decaying plant or animal matter.

Scutellum.—Small, often wedge-shaped shield, plate or scale between the elytra of certain insects, especially Coleoptera and Heteroptera.

Siphons.—see: Siphuncles.

Siphuncles.—A pair of tubular processes on the dorsal side of the 5th or 6th abdominal segment of certain insects (Aphids).

Sooty mould.—A black velvety coating on leaves, shoots and other plant parts, produced by various fungus species of the genus *Apiosporium*. These fungi develop in the honeydew and disturb assimilation of plants, without, however, penetrating into the tissue.

Species.—A group of animals or plants which possess in common one or more characters distinguishing them from other similar groups and do or may interbreed and reproduce their characters in their offspring, exhibiting between each other only minor differences.

Spiracle.—A breathing-hole in certain animals.

Sternite.—The chitinous plate that forms the ventral surface of the thoracic and abdominal segments.

Sublethal dose.—Dose insufficient to cause death.

Synergism.—Combined action of two compounds such that the total effect is greater than the sum of the two effects taken independently.—Increase of the

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efficiency of a compound when it is combined with another, not necessarily toxic compound.

synthetic.—Artificially produced.

Tergite.—The dorsal plate or portion of the thoracic and abdominal segments.

Toxicity.—Degree of being poisonous.

Toxicity, acute.—Toxicity of one dose.

Toxicity, chronic.—Toxicity of a series of doses.

Transpiration.—The emission or exhalation of watery vapour from the surface of green tissues in plants.

Urticaria (skin irritation).—An inflammatory disease of the skin, characterized by wales and blisters, and accompanied by intense itching.

Vector (carrier).—An organism which carries and transmits disease-causing microorganisms, e.g. aphids as vectors of virus.

Virulence.—Infectiousness and pathogenicity of disease-causing microorganisms for the host (plant or animal).

Virus.—Poisonous substances, i.e. ultramicroscopical organisms which may cause infectious disease (see also under Tobacco, page 355).

Xylem.—Plant tissue which conveys water from the roots up the stem.

13. CONVERSION TABLES FOR WEIGHTS, MEASURES AND TEMPERATURES

(Reproduced from "Scientific Tables Geigy" by kind permission of J. R. Geigy S.A. Basle)

Examples: (a) 45 in = 3 ft 9 in (b) 60% in = 153.4 cm; 2.23 in = 2 in + 0.23 in = 5.08 cm + 0.5842 cm = 5.6642 cm; 3 ft 8% in = 113.7 cm (c) 101 cm = 39.764 in ≈ 3 ft 3% in; 10.1 cm = 3.9764 in

	Inches or Feet and Inches - Centimeters																		
	ft + in	0	1/8	1/4	3/8	1/2	nes or	3/4	7%	inche	ft + in	ontime	ers	1/4	3/8	1/2	5/8	3/4	7/8
	1000 1000000	-	(0.125)	(0.25)	(0.375)	(0.5)	(0.625)	(0.75)	(0.875)	500,000		7	(0.125)	(0.25)	(0.375)	(0.5)	(0.625)	(0.75)	(0.875)
0	0 0	0.000	0.318	0.635	0.953	1.270	1.588	1.905	2.223	54	4 6	137.2	137.5	137.8	138.1	138.4	138.7	139.1	139.4
1	0 1	2.540	2.858	3.175	3.493	3.810	4.128	4.445	4.763	55	4 7	139.7	140.0	140.3	140.7	141.0	141.3	141.6	141.9
2	0 2	5.080	5.398	5.715	6.033	6.350	6.668	6.985	7.303	56	4 8	142.2	142.6	142.9	143.2	143.5	143.8	144.1	144.5
3	0 3	7.620	7.938	8.255	8.573	8.890	9.208	9.525	9.843	57	4 9	144.8	145.1	145.4	145.7	146.1	146.4	146.7	147.0
4	0 4	10.16	10.48	10.80	11.11	11.43	11.75	12.07	12.38	58	4 10	147.3	147.6	148.0	148.3	148.6	148.9	149.2	149.5
5	0 5	12.70	13.02	13.34	13.65	13.97	14.29	14.61	14.92	59	4 11	149.9	150.2	150.5	150.8	151.1	151.4	151.8	152.1
6	0 6	15.24	15.56	15.88	16.19	16.51	16.83	17.15	17.46	60	5 0	152.4	152.7	153.0	153.4	153.7	154.0	154.3	154.6
7	0 7	17.78	18.10	18.42	18.73	19.05	19.37	19.69	20.00	61	5 1	154.9	155.3	155.6	155.9	156.2	156.5	156.8	157.2
8	0 8	20.32	20.64	20.96	21.27	21.59	21.91	22.23	22.54	62	5 2	157.5	157.8	158.1	158.4	158.8	159.1	159.4	159.7
9	0 9	22.86	23.18	23.50	23.81	24.13	24.45	24.77	25.08	63	5 3	160.0	160.3	160.7	161.0	161.3	161.6	161.9	162.2
10	0 10	25.40	25.72	26.04	26.35	26.67	26.99	27.31	27.62	64	5 4	162.6	162.9	163.2	163.5	163.8	164.1	164.5	164.8
11	0 11	27.94	28.26	28.58	28.89	29.21	29.53	29.85	30.16	65	5 5	165.1	165.4	165.7	166.1	166.4	166.7	167.0	167.3
12	1 0	30.48	30.80	31.12	31.43	31.75	32.07	32.39	32.70	66	5 6	167.6	168.0	168.3	168.6	168.9	169.2	169.5	169.9
13	1 1	33.02	33.34	33.66	33.97	34.29	34.61	34.93	35.24	67	5 7	170.2	170.5	170.8	171.1	171.5	171.8	172.1	172.4
14	1 2	35.56	35.88	36.20	36.51	36.83	37.15	37.47	37.78	68	5 8	172.7	173.0	173.4	173.7	174.0	174.3	174.6	174.9
15	1 3	38.10	38.42	38.74	39.05	39.37	39.69	40.01	40.32	69	5 9	175.3	175.6	175.9	176.2	176.5	176.8	177.2	177.5
16	1 4	40.64	40.96	41.28	41.59	41.91	42.23	42.55	42.86	70	5 10	177.8	178.1	178.4	178.8	179.1	179.4	179.7	180.0
17	1 5	43.18	43.50	43.82	44.13	44.45	44.77	45.09	45.40	71	5 11	180.3	180.7	181.0	181.3	181.6	181.9	182.2	182.6
18	1 6	45.72	46.04	46.36	46.67	46.99	47.31	47.63	47.94	72	6 0	182.9	183.2	183.5	183.8	184.2	184.5	184.8	185.1
19	1 7	48.26	48.58	48.90	49.21	49.53	49.85	50.17	50.48	73	6 1	185.4	185.7	186.1	186.4	186.7	187.0	187.3	187.6
20	1 8	50.80	51.12	51.44	51.75	52.07	52.39	52.71	53.02	74	6 2	188.0	188.3	188.6	188.9	189.2	189.5	189.9	190.2
21	1 9	53.34	53.66	53.98	54.29	54.61	54.93	55.25	55.56	75	6 3	190.5	190.8	191.1	191.5	191.8	192.1	192.4	192.7
22	1 10	55.88	56.20	56.52	56.83	57.15	57.47	57.79	58.10	76	6 4	193.0	193.4	193.7	194.0	194.3	194.6	194.9	195.3
23	1 11	58.42	58.74	59.06	59.37	59.69	60.01	60.33	60.64	77	6 5	195.6	195.9	196.2	196.5	196.9	197.2	197.5	197.8
24	2 0	60.96	61.28	61.60	61.91	62.23	62.55	62.87	63.18	78	6 6	198.1	198.4	198.8	199.1	199.4	199.7	200.0	200.3
25	2 1	63.50	63.82	64.14	64.45	64.77	65.09	65.41	65.72	79	6 7	200.7	201.0	201.3	201.6	201.9	202.2	202.6	202.9
26	2 2	66.04	66.36	66.68	66.99	67.31	67.63	67.95	68.26	80	6 8	203.2	203.5	203.8	204.2	204.5	204.8	205.1	205.4
27	2 3	68.58	68.90	69.22	69.53	69.85	70.17	70.49	70.80	81	6 9	205.7	206.1	206.4	206.7	207.0	207.3	207.6	208.0
28	2 4	71.12	71.44	71.76	72.07	72.39	72.71	73.03	73.34	82	6 10	208.3	208.6	208.9	209.2	209.6	209.9	210.2	210.5
29	2 5	73.66	73.98	74.30	74.61	74.93	75.25	75.57	75.88	83	6 11	210.8	211.1	211.5	211.8	212.1	212.4	212.7	213.0
30	2 6	76.20	76.52	76.84	77.15	77.47	77.79	78.11	78.42	84	7 0	213.4	213.7	214.0	214.3	214.6	214.9	215.3	215.6
31	2 7	78.74	79.06	79.38	79.69	80.01	80.33	80.65	80.96	85	7 1	215.9	216.2	216.5	216.9	217.2	217.5	217.8	218.1
32	2 8	81.28	81.60	81.92	82.23	82.55	82.87	83.19	83.50	86	7 2	218.4	218.8	219.1	219.4	219.7	220.0	220.3	220.7
33	2 9	83.82	84.14	84.46	84.77	85.09	85.41	85.73	86.04	87	7 3	221.0	221.3	221.6	221.9	222.3	222.6	222.9	223.2
34	2 10	86.36	86.68	87.00	87.31	87.63	87.95	88.27	88.58	88	7 4	223.5	223.8	224.2	224.5	224.8	225.1	225.4	225.7
35	2 11	88.90	89.22	89.54	89.85	90.17	90.49	90.81	91.12	89	7 5	226.1	226.4	226.7	227.0	227.3	227.6	228.0	228.3
36	3 0	91.44	91.76	92.08	92.39	92.71	93.03	93.35	93.66	90	7 6	228.6	228.9	229.2	229.6	229.9	230.2	230.5	230.8
37	3 1	93.98	94.30	94.62	94.93	95.25	95.57	95.89	96.20	91	7 7	231.1	231.5	231.8	232.1	232.4	232.7	233.0	233.4
38	3 2	96.52	96.84	97.16	97.47	97.79	98.11	98.43	98.74	92	7 8	233.7	234.0	234.3	234.6	235.0	235.3	235.6	235.9
39	3 3	99.06	99.38	99.70	100.0	100.3	100.6	101.0	101.3	93	7 9	236.2	236.5	236.9	237.2	237.5	237.8	238.1	238.4
40	3 4	101.6	101.9	102.2	102.6	102.9	103.2	103.5	103.8	94	7 10	238.8	239.1	239.4	239.7	240.0	240.3	240.7	241.0
41	3 5	104.1	104.5	104.8	105.1	105.4	105.7	106.0	106.4	95	7 11	241.3	241.6	241.9	242.3	242.6	242.9	243.2	243.5
42	3 6	106.7	107.0	107.3	107.6	108.0	108.3	108.6	108.9	96	8 0	243.8	244.2	244.5	244.8	245.1	245.4	245.7	246.1
43	3 7	109.2	109.5	109.9	110.2	110.5	110.8	111.1	111.4	97	8 1	246.4	246.7	247.0	247.3	247.7	248.0	248.3	248.6
44	3 8	111.8	112.1	112.4	112.7	113.0	113.3	113.7	114.0	98	8 2	248.9	249.2	249.6	249.9	250.2	250.5	250.8	251.1
45	3 9	114.3	114.6	114.9	115.3	115.6	115.9	116.2	116.5	99	8 3	251.5	251.8	252.1	252.4	252.7	253.0	253.4	253.7
46	3 10	116.8	117.2	117.4	117.8	118.1	118.4	118.7	119.1	100	8 4	254.0	254.3	254.6	255.0	255.3	255.6	255.9	256.2
47	3 11	119.4	119.7	120.0	120.3	120.7	121.0	121.3	121.6	101	8 5	256.5	256.9	257.2	257.5	257.8	258.1	258.4	258.8
48	4 0	121.9	122.2	122.6	122.9	123.2	123.5	123.8	124.1	102	8 6	259.1	259.4	259.7	260.0	260.4	260.7	261.0	261.3
49	4 1	124.5	124.8	125.1	125.4	125.7	126.0	126.4	126.7	103	8 7	261.6	261.9	262.3	262.6	262.9	263.2	263.5	263.8
50	4 2	127.0	127.3	127.6	128.0	128.3	128.6	128.9	129.2	104	8 8	264.2	264.5	264.8	265.1	265.4	265.7	266.1	266.4
51	4 3	129.5	129.9	130.2	130.5	130.8	131.1	131.4	131.8	105	8 9	266.7	267.0	267.3	267.7	268.0	268.3	268.6	268.9
52	4 4	132.1	132.4	132.7	133.0	133.4	133.7	134.0	134.3	106	8 10	269.2	269.6	269.9	270.2	270.5	270.8	271.1	271.5
53	4 5	134.6	134.9	135.3	135.6	135.9	136.2	136.5	136.8	107	8 11	271.8	272.1	272.4	272.7	273.1	273.4	273.7	274.0

Centimeters - Inches or Feet and Inches

cm	()	1			2		3		4		5		5		7	1	3)
	in	ft+in†	in	ft+in†	in	ft+in†	in	ft+in†	in	ft+in†	in	ft+in†	in	ft+in†	in	ft+in†	in	ft+in†	in	ft+in†
	0.0000 3.9370 7.8740 11.811 15.748	0 3% 0 7% 0 11%	4.3307	0 4% 0 8¼ 1 0¼	4.7244	0 4 ³ / ₄ 0 8 ⁵ / ₈ 1 0 ⁵ / ₈	5.1181 9.0551 12.992	0 5 1/8 0 9 1 1	5.5118 9.4488 13.386	0 5½ 0 9½ 1 1¾	1.9685 5.9055 9.8425 13.780 17.717	0 5 1/8 0 9 1/8 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	6.2992 10.236 14.173	0 61/4 0 101/4 1 21/8	6.6929 10.630	0 63/4 0 105/8 1 25/8	3.1496 7.0866 11.024 14.961 18.898	0 7 1/8 0 11 1 3		0 7½ 0 113/8 1 33/8
		1 11%	27.953 31.890	2 0 2 4 2 7%		2 03/8 2 43/8 2 81/4	24.803 28.740 32.677	2 03/4 2 43/4 2 85/8	25.197 29.134	2 11/4 2 51/8 2 91/8	21.654 25.591 29.528 33.465 37.402	2 15/8 2 51/2 2 91/2	33.858	2 2 2 5 ⁷ / ₈ 2 9 ⁷ / ₈	26.378 30.315	2 23/8 2 63/8 2 101/4	22.835 26.772 30.709 34.646 38.583	2 23/4 2 63/4 2 105/8	35.039	2 31/8 2 71/8 2 11
130	43.307	3 11 1/4 4 3 1/8	43.701 47.638 51.575	3 73/4 3 115/8 4 35/8	44.094 48.031	3 81/8 4 0 4 4	44.488 48.425 52.362	3 8½ 4 03/8 4 43/8	48.819 52.756	3 8 % 4 0 % 4 4 3 %	41.339 45.276 49.213 53.150 57.087	3 9¼ 4 1¼ 4 5⅓	45.669 49.606 53.543	3 95/8 4 15/8 4 51/2	46.063 50.000 53.937	3 10 1/8 4 2 4 5 7/8	54.331	3 10 ½ 4 23/8 4 63/8	46.850 50.787 54.724	3 10 1/8 4 2 3/4 4 6 3/4
	59.055 62.992 66.929 70.866 74.803	5 3 5 6 ⁷ / ₈ 5 10 ⁷ / ₈	67.323 71.260	5 3 ³ / ₈ 5 7 ³ / ₈ 5 11 ¹ / ₄	59.842 63.779 67.716 71.653 75.590	5 3 ³ / ₄ 5 7 ³ / ₄ 5 11 ⁵ / ₈	60.236 64.173 68.110 72.047 75.984	5 4 1/8 5 8 1/8 6 0	68.504 72.441	5 45% 5 8½ 6 0½	61.024 64.961 68.898 72.835 76.772	5 5 5 8 1/8 6 0 1/8	73.228	5 5 3/8 5 9 1/4 6 1 1/4		5 5 ³ / ₄ 5 9 ⁵ / ₈ 6 1 ⁵ / ₈	62.205 66.142 70.079 74.016 77.953	5 6 10 1/8 6 2	66.535	5 6 ½ 5 10 ½ 6 2 %
210 220 230	78.740 82.677 86.614 90.551 94.488	6 10 5/8 7 2 5/8 7 6 1/2		6 11 1/8 7 3 7 7	79.527 83.464 87.401 91.338 95.275	6 11 ½ 7 3 3/8 7 7 3/8	79.921 83.858 87.795 91.732 95.669	6 11 % 7 3 % 7 7 %	84.252 88.189 92.126	7 0 ¹ / ₄ 7 4 ¹ / ₄ 7 8 ¹ / ₈	80.709 84.646 88.583 92.520 96.457	7 05/8 7 45/8 7 81/2	85.039 88.976 92.913	7 1 7 5 7 8 ⁷ / ₈		7 13/8 7 53/8 7 91/4	81.890 85.827 89.764 93.701 97.638	7 1% 7 5¾ 7 9¾	82.283 86.220 90.157 94.094 98.031	7 2¼ 7 6⅓ 7 10⅓
260 270 280	98.425 102.36 106.30 110.24 114.17	8 63/8 8 101/4 9 21/4	106.69 110.63	8 63/4 8 103/4 9 25/8	103.15	8 7 1/8 8 11 1/8 9 3	111.42	8 7½ 8 11½ 9 3¾	103.94 107.87 111.81	8 8 8 11 1/8 9 3 3/4	100.39 104.33 108.27 112.20 116.14	8 8 % 9 0 ¼ 9 4 ¼	104.72 108.66 112.60	8 8 ³ / ₄ 9 0 ⁵ / ₈ 9 4 ⁵ / ₈	105.12 109.05 112.99	8 9 1 9 1 9 5	101.57 105.51 109.45 113.39 117.32	8 9½ 9 1½ 9 5¾	105.91 109.84 113.78	8 9% 9 1% 9 5%

Units of Measurement Conversion of Mass and Capacity Units

0 1 2 3 4 5 6 7 8 9 Ounces (avoirdupois) – Grams	0 1 2 3 4 5 6 7 8 9
0 00.000 28.350 56.699 85.049 113.40 141.75 170.10 198.45 226.80 255.15 10 283.50 311.84 340.19 368.54 396.89 425.24 453.59 481.94 510.29 538.64 20 566.99 595.34 623.69 652.04 680.39 708.74 737.09 765.44 793.79 822.14 30 850.49 878.84 907.18 935.53 963.88 992.23 1020.6 1048.9 1077.3 1105.6 40 1134.0 1162.3 1190.7 1219.0 1247.4 1275.7 1304.1 1332.4 1360.8 1389.1 50 1417.5 1445.8 1474.2 1502.5 1530.9 1559.2 1587.6 1615.9 1644.3 1672.6 60 1701.0 1729.3 1757.7 1786.0 1814.4 1842.7 1871.1 1899.4 1927.8 1956.1 70 1984.5 2012.8 204	0 0.0000 0.0353 0.0705 0.1058 0.1411 0.1764 0.2116 0.2469 0.2822 0.3175 10 0.3527 0.3880 0.4233 0.4586 0.4938 0.5291 0.5644 0.5997 0.6349 0.6702 0.7055 0.7408 0.7760 0.8113 0.8466 0.8818 0.9171 0.9524 0.9877 1.0229 30 1.0582 1.0935 1.1288 1.1640 1.1993 1.2346 1.2699 1.3051 1.3404 1.3757 40 1.4110 1.4462 1.4815 1.5168 1.5521 1.5873 1.6226 1.6579 1.6932 1.7284 50 1.7637 1.7990 1.8342 1.8695 1.9048 1.9401 1.9753 2.0106 2.0459 2.0812 60 2.1164 2.1517 2.1870 2.2223 2.2575 2.2928 2.3281 2.3634 2.3986 2.4339 70 2.4692 2.5045 2.5397 2.5750 2.6103 2.6455 2.6808 2.7161 2.7514 2.7866 80 2.8219 2.8572 2.8925 2.9277 2.9630 2.9983 3.0336 3.0688 3.1041 3.1394 90 3.1747 3.2099 3.2452 3.2805 3.3158 3.3510 3.3863 3.4216 3.4568 3.4921
Ounces (apothecary) - Grams	Grams - Ounces (apothecary)
0 00.000 31.103 62.207 93.310 124.41 155.52 186.62 217.72 248.83 279.93 10 311.03 342.14 373.24 404.35 435.45 466.55 497.66 528.76 559.86 590.97 20 622.07 653.17 684.28 715.38 746.48 777.59 808.69 839.79 870.90 902.00 30 933.10 964.21 995.31 1026.4 1057.5 1088.6 1119.7 1150.8 1181.9 1213.0 40 1244.1 1275.2 1306.3 1337.4 1368.6 1399.7 1430.8 1461.9 1493.0 1524.1 50 1555.2 1586.3 1617.4 1648.5 1679.6 1710.7 1741.8 1772.9 1804.0 1835.1 60 1866.2 1897.3 1292.4 1959.5 1990.6 2021.7 2052.8 2083.9 2150.0 1246.1 70 2177.2 22083.3 22	0 0.0000 0.0322 0.0643 0.0965 0.1286 0.1608 0.1929 0.2251 0.2572 0.2894 10 0.3215 0.3537 0.3858 0.4180 0.4501 0.4823 0.5144 0.5466 0.5787 0.6109 20 0.6430 0.6752 0.7073 0.7395 0.7716 0.8038 0.8359 0.8681 0.9002 0.9324 30 0.9645 0.9967 1.0288 1.0610 1.0931 1.1253 1.1574 1.1896 1.2217 1.2539 40 1.2860 1.3182 1.3503 1.3825 1.4146 1.4468 1.4789 1.5111 1.5432 1.5754 50 1.6075 1.6397 1.6718 1.7040 1.7361 1.7683 1.8004 1.8326 1.8647 1.8969 60 1.9290 1.9612 1.9933 2.0255 2.0576 2.0898 2.1219 2.1541 2.1863 2.2184 70 2.2506 2.2827 2.3
Fluid ounces (Brit.) - Milliliters	Milliliters – Fluid ounces (Brit.)
0 00,000 28,412 56,825 85,237 113,65 142,06 170,47 198,89 227,30 255,71 10 284,12 312,53 340,95 369,36 397,77 426,18 454,60 483,01 511,42 539,83 20 568,25 596,66 625,07 653,48 681,89 710,31 738,72 767,13 795,54 823,96 30 852,37 880,78 909,19 937,60 966,02 994,43 1022,8 1051,3 1079,7 1108,1 40 1136,5 1164,9 1193,3 1221,7 1250,1 1278,6 1307,0 1335,4 1363,8 1392,2 50 1420,6 1449,0 1477,4 1505,9 1534,3 1562,7 1591,1 1619,5 1647,9 1676,3 60 1704,7 1733,1 1761,6 1790,0 1818,4 1846,8 1875,2 1903,6 1932,0 1960,4 70 1988,9 2017,3 204	0 0.0000 0.0352 0.0704 0.1056 0.1408 0.1760 0.2112 0.2464 0.2816 0.3168 10 0.3520 0.3872 0.4224 0.4575 0.4927 0.5279 0.5631 0.5983 0.6385 0.6687 20 0.7039 0.7391 0.7743 0.8095 0.8447 0.8799 0.9151 0.9503 0.9855 1.0207 30 1.0559 1.0911 1.1263 1.1615 1.1967 1.2319 1.2671 1.3023 1.3375 1.3726 40 1.4078 1.4430 1.4782 1.5134 1.5486 1.5838 1.6190 1.6542 1.6894 1.7246 50 1.7598 1.7950 1.8302 1.8654 1.9006 1.9358 1.9710 2.0062 2.0414 2.0766 60 2.118 2.1470 2.1822 2.22174 2.2525 2.2827 2.3229 2.3581 2.3933 2.4285 70 2.4637 2.4899 2.5
Fluid ounces (US) - Milliliters	Milliliters - Fluid ounces (US)
0 00.000 29.573 59.146 88.719 118.29 147.86 177.44 207.01 236.58 266.16 10 295.73 325.30 354.87 384.45 414.02 443.59 473.17 502.74 532.31 561.88 20 591.46 621.03 650.60 680.18 790.75 739.32 768.89 798.47 828.04 857.61 30 887.19 916.76 946.33 975.91 1005.5 1035.1 1064.6 1094.2 1123.8 1153.3 40 1182.9 1212.5 1242.1 1271.6 1301.2 1330.8 1360.4 1389.9 1419.5 1449.1 50 1478.6 1508.2 1537.8 1567.4 1596.9 1626.5 1656.1 1685.7 152.2 1744.8 60 1774.4 1803.9 1833.5 1863.1 1892.7 1922.2 1951.8 1981.4 2011.0 2040.5 70 2070.1 2099.7 2129	0 0.0000 0.0338 0.0676 0.1014 0.1353 0.1691 0.2029 0.2367 0.2705 0.3043 10 0.3381 0.3720 0.4058 0.4396 0.4734 0.5072 0.5410 0.5749 0.6087 0.6425 20 0.6763 0.7101 0.7439 0.7777 0.8116 0.8454 0.8792 0.9130 0.9468 0.9806 30 1.0144 1.0483 1.0821 1.1159 1.1497 1.1835 1.2173 1.2511 1.2850 1.3188 40 1.3526 1.3864 1.4202 1.4540 1.4878 1.5217 1.5555 1.5893 1.6231 1.6569 50 1.6907 1.7246 1.7584 1.7922 1.8260 1.8598 1.8936 1.9274 1.9613 1.9951 60 2.0289 2.0627 2.0965 2.1303 2.1641 2.1980 2.2318 2.2656 2.2994 2.3332 70 2.3670 2.4008 2.4347 2.4685 2.5023 2.5361 2.5699 2.6037 2.6376 2.6714 80 2.7052 2.7390 2.7728 2.8066 2.8404 2.8743 2.9081 2.9419 2.9757 3.0095 90 3.0433 3.0771 3.1110 3.1448 3.1786 3.2124 3.2462 3.2800 3.3138 3.3477
Pints (Brit.) – Liters	Liters – Pints (Brit.)
0 0.0000 0.5682 1.1365 1.7047 2.2730 2.8412 3.4095 3.9777 4.5460 5.1142 10 5.6825 6.2507 6.8189 7.3872 7.9554 8.5237 9.0919 9.6602 10.228 10.797 20 11.365 11.933 12.501 13.070 13.638 14.206 14.774 15.343 15.911 16.479 30 17.047 17.616 18.184 18.752 19.320 19.889 20.457 21.025 21.593 22.162 40 22.730 23.298 23.866 24.435 25.003 25.571 26.139 26.708 27.276 27.844 50 28.412 28.981 29.549 30.117 30.685 31.253 31.822 32.390 32.958 33.526 60 34.095 34.663 35.231 35.799 36.368 36.936 37.504 38.072 38.641 39.209 70 39.777 40.345 40.914 41.482 42.050 42.618 43.187 43.755 44.323 44.891 80 45.460 46.028 46.596 47.164 47.733 48.301 48.869 49.437 50.006 50.574 90 51.142 51.710 52.279 52.847 53.415 53.983 54.552 55.120 55.688 56.256	0 0.00000 1.7598 3.5196 5.2794 7.0392 8.7990 10.559 12.319 14.078 15.838 10.7598 19.358 21.118 22.877 24.637 26.397 28.157 29.917 31.676 33.436 20.355.196 36.956 38.716 40.475 42.235 43.995 45.755 47.515 49.274 51.034 30.52.794 54.554 56.314 58.073 59.833 61.593 63.353 65.113 66.873 68.632 40.70.392 72.152 73.912 75.672 77.431 79.191 80.951 82.711 84.471 86.230 87.990 89.750 91.735 109.11 110.87 112.63 114.39 116.15 117.91 119.67 121.43 70.123.19 124.95 126.71 128.47 130.23 131.99 133.75 135.50 137.26 139.02 80.140.78 142.54 144.30 146.06 147.82 149.58 151.34 153.10 154.86 156.62 90 158.38 160.14 161.90 163.66 165.42 167.18 168.94 170.70 172.46 174.22 174.
Pints (US) - Liters	Liters – Pints (US)
0 0.0000 0.4732 0.9463 1.4195 1.8927 2.3658 2.8390 3.3122 3.7853 4.2585 10 4.7317 5.2048 5.6780 6.1512 6.6243 7.0975 7.5707 8.0438 8.5170 8.9902 20 9.4633 9.9365 10.410 10.883 11.356 11.829 12.302 12.775 13.249 13.722 30 14.195 14.668 15.141 15.614 16.088 16.561 17.034 17.507 17.980 18.453 40 18.927 19.400 19.873 20.346 20.819 21.292 21.766 22.239 22.712 23.185 50 23.658 24.131 24.605 25.078 25.551 26.024 26.497 26.970 27.444 27.917 60 28.390 28.863 29.336 29.809 30.283 30.756 31.229 31.702 32.175 32.648 70 33.122 33.595 34.	0 0.0000 2.1134 4.2268 6.3403 8.4537 10.567 12.681 14.794 16.907 19.021 10 21.134 23.248 25.361 27.474 29.588 31.701 33.815 35.928 38.042 40.155 20 42.268 44.382 46.495 48.609 50.722 52.836 54.949 57.062 59.176 61.289 30 63.403 65.516 67.630 69.743 71.856 73.970 76.083 78.197 80.310 82.423 40 84.537 86.650 88.764 90.877 92.991 95.104 97.217 99.331 101.44 103.56 50 105.67 107.78 109.90 112.01 114.12 116.24 118.35 120.47 122.58 124.69 60 126.81 128.92 131.03 133.15 135.26 137.37 139.49 141.60 143.71 145.83 70 147.94 150.05 152
Gallons (Brit.) – Liters	Liters – Gallons (Brit.)
0 0.00001 4.5460 9.0919 13,638 18.184 22.730 27.276 31.822 36.368 40.914 10 45.460 50.006 54.552 59.098 63.643 68.189 72.735 77.281 81.827 86.373 20 90.919 95.465 100.01 104.56 109.10 113.65 118.20 122.74 127.29 131.83 30 136.38 140.92 145.47 150.02 154.56 159.11 163.65 168.20 172.75 177.29 40 181.84 186.38 190.93 195.48 200.02 204.57 209.11 213.66 218.21 222.75 50 227.30 231.84 236.39 240.94 245.48 250.03 254.57 259.12 263.67 268.21 60 272.76 277.30 281.85 286.40 290.94 295.49 300.03 304.58 309.13 313.67 70 318.22 322.76 327.31 331.86 336.40 340.95 345.49 355.04 359.13	0 0.0000 0.2200 0.4400 0.6599 0.8799 1.0999 1.3199 1.5398 1.7598 1.9798 1.21998 2.4197 2.6397 2.8597 3.0797 3.2996 3.5196 3.7396 3.9596 4.1795 3.2996 3.5196 3.7396 3.9596 4.1795 3.2996 3.5196 3.7396 3.9596 4.1795 3.2996 3.5196 3.7396 3.9596 4.1795 3.2996 3.5196 3.2996 3.5196 3.29988 3.2998 3.2998 3.29998 3.2998 3.2998 3.2998 3.2998 3.2998 3.2998 3.2
Gallons (US) – Liters	Liters – Gallons (US)
0 0.0000 3.7853 7.5707 11.356 15.141 18.927 22.712 26.497 30.283 34.068 10 37.853 41.639 45.424 49.209 52.995 56.780 60.565 64.351 68.136 71.921 20 75.707 79.492 83.277 87.063 90.848 94.633 98.419 102.20 105.99 109.77 30 113.56 117.35 121.13 124.92 128.70 132.49 136.27 140.6143.84 147.63 40 151.41 155.20 158.98 162.77 166.55 170.34 174.13 177.91 181.70 185.48 50 189.27 193.05 196.84 200.62 204.41 208.19 211.98 215.76 219.55 223.33 60 227.12 230.91 234.69 238.88 242.26 246.05 249.83 253.62 257.40 261.19 70 264.97 268.76 272.54 276.33 280.11 283.90 287.69 291.47 295.26 299.04 </td <td>0 0.0000 0.2642 0.5284 0.7925 1.0567 1.3209 1.5851 1.8492 2.1134 2.3776 10 2.6418 2.9060 3.1701 3.4343 3.6985 3.9627 4.2268 4.4910 4.7552 5.0194 20 5.2836 5.5477 5.8119 6.0761 6.3403 6.6044 6.8686 7.1328 7.3970 7.6612 30 7.9253 8.1895 8.4537 8.7179 8.9820 9.2462 9.5104 9.7746 10.039 10.303 40 10.567 10.831 11.095 11.360 11.624 11.888 12.152 12.416 12.681 12.945 50 13.209 13.473 13.737 14.001 14.266 14.530 14.794 15.058 15.322 15.586 60 15.851 16.115 16.379 16.643 16.907 17.172 17.436 17.700 17.964 18.228 70 18.492 18.757 19.</td>	0 0.0000 0.2642 0.5284 0.7925 1.0567 1.3209 1.5851 1.8492 2.1134 2.3776 10 2.6418 2.9060 3.1701 3.4343 3.6985 3.9627 4.2268 4.4910 4.7552 5.0194 20 5.2836 5.5477 5.8119 6.0761 6.3403 6.6044 6.8686 7.1328 7.3970 7.6612 30 7.9253 8.1895 8.4537 8.7179 8.9820 9.2462 9.5104 9.7746 10.039 10.303 40 10.567 10.831 11.095 11.360 11.624 11.888 12.152 12.416 12.681 12.945 50 13.209 13.473 13.737 14.001 14.266 14.530 14.794 15.058 15.322 15.586 60 15.851 16.115 16.379 16.643 16.907 17.172 17.436 17.700 17.964 18.228 70 18.492 18.757 19.

Examples: $445 \text{ gr} = 28\,836 \text{ mg}$; 44.5 gr = 2883.6 mg; 4.45 gr = 288.36 mg; Examples: 445 mg = 6.8674 gr; 44.5 mg = 0.6867 gr; 4.45 mg = 0.0687 gr; $0.445 \, \mathrm{gr} = 28.84 \, \mathrm{mg}$ 0.445 mg = 0.006 87 grGrains - Milligrams Milligrams - Grains 9 0.1 0.8 0.9 mg gr $\begin{bmatrix} 647.99 \\ 654.47 \\ 712.79 \\ 719.27 \\ 725.75 \\ 732.23 \\ 738.71 \\ 745.19 \\ 751.67 \\ 758.15 \\ 764.63 \\ 771.51 \\ 758.15 \\ 764.63 \\ 771.11 \\ 110 \\ 1.6976 \\ 1.7130 \\ 1.7284 \\ 1.5895 \\ 1.587 \\ 1.587 \\ 1.5895 \\ 1.6050 \\ 1.6050 \\ 1.6204 \\ 1.6358 \\ 1.6204 \\ 1.6358 \\ 1.6513 \\ 1.6667 \\ 1.8050 \\ 1.8$ 10 14 1004.4 1010.9 1017.3 1023.8 1030.3 150 2.3149 2.3303 2.3457 2.3612 2.3766 1069.2 1075.7 1082.1 1088.6 1095.1 160 2.4692 2.4846 2.5000 2.5155 2.5309 1134.0 1140.5 1146.9 1153.4 1159.9 170 2.6235 2.6389 2.6544 2.6698 2.6852 1198.8 1205.3 1211.7 1218.2 1224.7 180 2.7778 2.7933 2.8087 2.8241 2.8396 971.98 978.46 984.94 991.42 997.90 1036.8 1043.3 1049.7 1056.2 1062.7 1101.6 1108.1 1114.5 1121.0 1127.5 1166.4 1172.9 1147.9 1185.8 1192.3 2.3920 2.4074 2.4229 2.4383 2.4537 2.5463 2.5618 2.5772 2.5926 2.6081 2.7007 2.7161 2.7315 2.7470 2.7624 $\frac{1166.4}{1172.9} \frac{1179.3}{1185.8} \frac{1192.3}{1250.6} \frac{1198.8}{1257.1} \frac{1298.8}{1205.3} \frac{1211.7}{1276.5} \frac{1218.2}{1283.0} \frac{1224.7}{1289.5} \frac{180}{190} \frac{2.7778}{2.9321} \frac{2.7973}{2.9476} \frac{2.8396}{2.9784} \frac{2.8396}{2.9939} \frac{2.8764}{3.0093} \frac{2.8764}{3.0402} \frac{2.8859}{3.0402} \frac{2.9013}{3.0402} \frac{2.9167}{3.0402} \frac{2.9167}{3.0402$ 3.1636 3.1791 3.1945 3.2099 3.2254 3.3180 3.3334 3.3488 3.3643 3.3797 3.4723 3.4877 3.5031 3.5186 3.5340 3.6266 3.6420 3.6575 3.6729 3.6883 3.6266 3.6420 3.6575 3.6729 3.6883 3.7809 3.7964 3.8118 3.8272 3.8427 $\begin{array}{c} 1620.0 \\ 1636.8 \\ 1691.3 \\ 1697.7 \\ 1704.2 \\ 1710.7 \\ 1704.2 \\ 1710.7 \\ 1717.2 \\ 1723.7 \\ 1730.1 \\ 1730.1 \\ 1730.1 \\ 1736.6 \\ 1730.1 \\ 1736.6 \\ 1730.1 \\ 1736.6 \\ 1730.1 \\ 1736.6 \\ 1730.1 \\ 1736.6 \\ 1730.1 \\ 1736.6 \\ 1730.1 \\ 1736.6 \\ 1730.1 \\ 1736.6 \\ 1730.1 \\ 1736.6 \\ 1730.1 \\ 1736.6 \\ 1730.1 \\ 1736.6 \\ 1730.1 \\ 1736.6 \\ 1730.1 \\ 1736.6 \\ 1730.1 \\ 1736.6 \\ 1730.1 \\ 1736.6 \\ 1740.1 \\ 1740.1 \\ 1740.1 \\ 1840.$ 1944.0 1950.4 1950.9 1963.4 1969.9 1976.4 1982.8 1989.3 1995.8 2002.3 300 4.6297 4.6451 4.6606 4.6760 4.6914 4.7069 4.7223 4.7377 4.7532 4.7686 2008.8 2015.2 2021.7 2028.2 2034.7 2041.2 2047.6 2054.1 2060.6 2067.1 310 4.7840 4.7995 4.8149 4.8303 4.8458 4.8612 4.8766 4.8921 4.9075 4.9229 2073.6 2080.0 2086.5 2093.0 2099.5 2106.0 2112.4 2118.9 2125.4 2131.9 320 4.9384 4.9538 4.9692 4.9847 5.0001 5.0155 5.0309 5.0464 5.0618 5.0772 2138.4 2144.8 2151.3 2157.8 2164.3 2170.8 2177.2 2183.7 2190.2 2196.7 330 5.0927 5.1081 5.1235 5.1390 5.1544 5.1698 5.1853 5.2007 5.2161 5.2316 2203.2 2209.6 2216.1 2222.6 2229.1 2235.6 2242.0 2248.5 2255.0 2261.5 340 5.2470 5.2624 5.2779 5.2933 5.3087 5.3242 5.3396 5.3550 5.3705 5.3859

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2864.1 | 2870.6 | 2877.1 | 2883.6 | 2890.0 | 2896.5 | 2903.0 | 2909.5 440 | 6.7902 | 6.8057 | 6.8211 | 6.8365 | 6.8520 | 6.8674 | 6.8828 | 6.8983 | 6.9137 | 6.9291 45 3239.9 3246.4 3252.9 3259.4 3265.9 3272.3 3278.8 3285.3 3291.8 3298.3 500 7.7162 7.7316 7.7470 7.7625 7.7779 7.7933 7.8088 7.8242 7.8396 7.8551 3304.7 3311.2 3317.7 3324.2 3330.7 3337.1 3343.6 3350.1 3356.6 3363.1 510 7.8705 7.8859 7.9014 7.9168 7.9322 7.9477 7.9631 7.9785 7.9940 8.0094 3369.5 3376.0 3382.5 3389.0 3395.5 3401.9 3408.4 3414.9 3421.4 3427.9 520 8.0248 8.0403 8.0557 8.0711 8.0866 8.1020 8.1174 8.1329 8.1483 8.1637 3434.3 3440.8 3447.3 3453.8 3460.3 3466.7 3473.2 3479.7 3486.2 3492.7 530 8.1792 8.1946 8.2100 8.2254 8.2409 8.2563 8.2717 8.2872 8.3026 8.3180 3499.1 3505.6 3512.1 3518.6 3525.1 3531.5 3538.0 3544.5 3551.0 3557.5 540 8.3335 8.3489 8.3643 8.3798 8.3952 8.406 8.4261 8.4415 8.4569 8.4724 3563.9 | 3570.4 | 3576.9 | 3583.4 | 3589.9 | 3596.3 | 3602.8 | 3609.3 | 3615.8 | 3622.3 | 550 | 8.4878 | 8.5032 | 8.5187 | 8.5341 | 8.5495 | 8.5650 | 8.5804 | 8.5958 | 8.6113 | 8.6267 | 3628.7 | 3635.2 | 3641.7 | 3648.2 | 3654.7 | 3661.1 | 3667.6 | 3674.1 | 3680.6 | 3687.1 | 560 | 8.6421 | 8.6576 | 8.6730 | 8.6884 | 8.7039 | 8.7193 | 8.7193 | 8.7347 | 8.7501 | 8.7656 | 8.7810 | 8.9353 | 3758.3 | 3764.8 | 3771.3 | 3777.8 | 3784.3 | 3790.7 | 3797.2 | 3803.7 | 3810.2 | 3816.7 | 580 | 8.9588 | 8.9662 | 8.9816 | 8.9971 | 9.0125 | 9.0279 | 9.0434 | 9.0588 | 9.0742 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0897 | 9.0 55 3887.9 3894.4 3900.9 3907.4 3913.9 3920.3 3926.8 3993.3 3939.8 3946.3 600 9.2594 9.2748 9.2903 9.3057 9.3211 9.3366 9.3520 9.3674 9.3829 9.3983 3952.7 3959.2 3965.7 3972.2 3978.7 3985.1 3991.6 3998.1 4004.6 4011.1 610 9.4137 9.4292 9.4446 9.4600 9.4755 9.4909 9.5063 9.5218 9.5372 9.5526 4017.5 4024.0 4030.5 4037.0 4043.5 4049.9 4056.4 4062.9 4069.4 4075.9 620 9.5681 9.5835 9.5989 9.6144 9.6298 9.6452 9.6607 9.6761 9.6915 9.7070 4082.3 4088.8 4095.3 4101.8 4108.3 4114.7 4121.2 4127.7 4134.2 4140.7 630 9.7224 9.7378 9.7533 9.7687 9.7841 9.7995 9.8150 9.8304 9.8458 9.8613 4147.1 4153.6 4160.1 4166.6 4173.1 4179.5 4186.0 4192.5 4199.0 4205.4 640 9.8767 9.8921 9.9076 9.9230 9.9384 9.9539 9.9693 9.9847 10.000 10.016 4211.9 4218.4 4224.9 4231.4 4237.8 4244.3 4257.8 4263.8 4270.2 650 10.031 10.046 10.062 10.077 10.093 10.108 10.124 10.139 10.154 10.170 4276.7 4283.2 4289.7 4296.2 4302.6 4309.1 4315.6 4322.1 4328.6 4335.0 660 10.185 10.201 10.216 10.232 10.247 10.263 10.278 10.293 10.309 10.324 4341.5 4348.0 4354.5 4361.0 4367.4 4373.9 4380.4 4386.9 4393.4 4399.8 670 10.340 10.355 10.371 10.386 10.401 10.417 10.432 10.448 10.463 10.479 4406.3 4412.8 4419.3 4425.8 4432.2 4438.7 4445.2 4451.7 4458.2 4464.6 680 10.494 10.509 10.525 10.540 10.556 10.571 10.587 10.602 10.617 10.633 4471.1 4477.6 4484.1 4490.6 4497.0 4503.5 4510.0 4516.5 4523.0 4529.4 690 10.648 10.664 10.667 10.695 10.710 10.725 10.741 10.756 10.772 10.787 4535.9 4542.4 4548.9 4555.4 4561.8 4568.3 4574.8 4581.3 4587.8 4594.2 **700** 10.803 10.818 10.834 10.849 10.864 10.880 10.895 10.911 10.926 11.096 4665.5 4672.0 4678.5 4685.0 4691.4 4697.9 4704.4 4710.9 4717.4 4723.8 720 11.11 11.127 11.142 11.158 11.173 11.188 11.204 11.219 11.235 11.359 4795.1 4801.6 4808.1 4814.6 4821.0 4827.5 4834.0 4840.5 4847.0 4853.4 740 11.420 11.435 11.451 11.466 11.482 11.497 11.513 11.528 11.543 11.559
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Exa	mples:	oles: 300 lb = 136.08 kg; 30 lb = 13.608 kg; 3 lb = 1.361 kg; 0.3 lb = 0.136 kg										Examples: 152 kg = 335.10 lb; 15.2 kg = 33.510 lb; 1.52 kg = 3.351 0.152 kg = 0.335 lb								351 lb;	
		Pour	ıds (a	voird	lupois) - K	ilogra	ams					к	ilogra	ıms -	Pou	nds (a	voird	lupois	5)	
lb_	0	1 1 012	2	3	4 47 174	5	6	7	8	9	kg	0	1	2	3	4	5	6	7	8	9
110 120 130 140	49.895 54.431 58.967 63.503	50.349 54.885 59.421 63.957	50.802 55.338 59.874 64.410	51.256 55.792 60.328 64.864	51.710 56.245 60.781 65.317	52.163 56.699 61.235 65.771	52.617 57.153 61.689 66.224	53.070 57.606 62.142 66.678	53.524 58.060 62.596 67.132	53.977 58.513 63.049 67.585	110 120 130 140	242.51 264.55 286.60 308.65	244.71 266.76 288.81 310.85	224.87 246.92 268.96 291.01 313.06	249.12 271.17 293.21 315.26	251.33 273.37 295.42 317.47	253.53 275.58 297.62 319.67	255.74 277.78 299.83 321.87	257.94 279.99 302.03 324.08	260.15 282.19 304.24 326.28	262,35 284,40 306,44 328,49
160 170 180	72.575 77.111 81.647	73.028 77.564 82.100	73.482 78.018 82.554	73.936 78.471 83.007	74.389 78.925 83.461	74.843 79.379 83.915	75.296 79.832 84.368	75.750 80.286 84.822	76.204 80.739 85.275	76.657 81.193 85.729	160 170 180	352.74 374.79 396.83	354.94 376.99 399.04	335.10 357.15 379.19 401.24 423.29	359.35 381.40 403.45	361.56 383.60 405.65	363.76 385.81 407.86	365.97 388.01 410.06	368.17 390.22 412.26	370.38 392.42 414.47	372.58 394.63 416.67
230	95.254 99.790 104.33	95.708 100.24 104.78	96.162 100.70 105.23	96.615 101.15 105.69	97.069 101.60 106.14	97.522 102.06 106.59	97.976 102.51 107.05	98.430 102.97 107.50	98.883 103.42 107.95	99.337 103.87 108.41	210 220 230	462.97 485.02 507.06	465.18 487.22 509.27	445.33 467.38 489.43 511.47 533.52	469.58 491.63 513.68	471.79 493.84 515.88	473.99 496.04 518.09	476.20 498.24 520.29	478.40 500.45 522.50	480.61 502.65 524.70	482.81 504.86 526.90
	113.40 117.93 122.47 127.01	113.85 118.39 122.92 127.46	114.31 118.84 123.38 127.91	114.76 119.29 123.83 128.37	115.21 119.75 124.28 128.82	115.67 120.20 124.74 129.27	116.12 120.66 125.19 129.73	116.57 121.11 125.65 130.18	117.03 121.56 126.10 130.63	117.48 122.02 126.55 131.09	250 260 270 280	551.16 573.20 595.25 617.29	553.36 575.41 597.45 619.50	555.56 577.61 599.66 621.70 643.75	557.77 579.82 601.86 623.91	559.97 582.02 604.07 626.11	562.18 584.22 606.27 628.32	564.38 586.43 608.48 630.52	566.59 588.63 610.68 632.73	568.79 590.84 612.88 634.93	571.00 593.04 615.09 637.14
300 310 320 330	136.08 140.61 145.15 149.69	136.53 141.07 145.60 150.14	136.98 141.52 146.06 150.59	137.44 141.97 146.51 151.05	137.89 142.43 146.96 151.50	138.35 142.88 147.42 151.95	138.80 143.34 147.87 152.41	139.25 143.79 148.32 152.86	139.71 144.24 148.78 153.31	140.16 144.70 149.23 153.77	300 310 320 330	661.39 683.43 705.48 727.53	663.59 685.64 707.68 729.73	665.80 687.84 709.89 731.93	668.00 690.05 712.09 734.14	670.21 692.25 714.30 736.34	672.41 694.46 716.50 738.55	674.61 696.66 718.71 740.75	676.82 698.87 720.91 742.96	679.02 701.07 723.12 745.16	681.23 703.27 725.32 747.37
350 360 370	158.76 163.29 167.83	159.21 163.75 168.28	159.66 164.20 168.74	160.12 164.65 169.19	160.57 165.11 169.64	161.03 165.56 170.10	161.48 166.01 170.55	161.93 166.47 171.00	162.39 166.92 171.46	162.84 167.38 171.91	350 360 370	771.62 793.66 815.71	773.82 795.87 817.91	753.98 776.03 798.07 820.12 842.17 864.21	778.23 800.28 822.32	780.44 802.48 824.53	782.64 804.69 826.73	784.85 806.89 828.94	787.05 809.10 831.14	789.25 811.30 833.35	791.46 813.51 835.55
400 410 420 430	181.44 185.97 190.51 195.04	181.89 186.43 190.96 195.50	182.34 186.88 191.42 195.95	182.80 187.33 191.87 196.41	183.25 187.79 192.32 196.86	183.70 188.24 192.78 197.31	184.16 188.69 193.23 197.77	184.61 189.15 193.68 198.22	185.07 189.60 194.14 198.67	185.52 190.06 194.59 199.13	400 410 420 430	881.85 903.90 925.94 947.99	884.05 906.10 928.15 950.19	886.26 908.30 930.35 952.40	888.46 910.51 932.56 954.60	890.67 912.71 934.76 956.81	892.87 914.92 936.96 959.01	895.08 917.12 939.17 961.22	897.28 919.33 941.37 963.42	899.49 921.53 943.58 965.62	901.69 923.74 945.78 967.83
450 460 470 480	204.12 208.65 213.19 217.72	204.57 209.11 213.64 218.18	205.02 209.56 214.10 218.63	205.48 210.01 214.55 219.09	205.93 210.47 215.00 219.54	206.38 210.92 215.46 219.99	206.84 211.37 215.91 220.45	207.29 211.83 216.36 220.90	207.75 212.28 216.82 221.35	208.20 212.73 217.27 221.81	450 460 470 480	992.08 1014.1 1036.2 1058.2	994.28 1016.3 1038.4 1060.4	974.44 996.49 1018.5 1040.6 1062.6	998.69 1020.7 1042.8 1064.8	1000.9 1022.9 1045.0 1067.0	1003.1 1025.1 1047.2 1069.2	1005.3 1027.4 1049.4 1071.4	1007.5 1029.6 1051.6 1073.7	1009.7 1031.8 1053.8 1075.9	1011.9 1034.0 1056.0 1078.1
500 510 520	226.80 231.33 235.87	227.25 231.79 236.32	227.70 232.24 236.78	228.16 232.69 237.23	228.61 233.15 237.68	229.06 233.60 238.14	229.52 234.05 238.59	229.97 234.51 239.04	230.42 234.96 239.50	230.88 235.41 239.95	500 510 520	1102.3 1124.4 1146.4	1104.5 1126.6 1148.6	1084.7 1106.7 1128.8 1150.8 1172.9 1194.9	1108.9 1131.0 1153.0	1111.1 1133.2 1155.2	1113.3 1135.4 1157.4	1115.5 1137.6 1159.6	1117.7 1139.8 1161.8	1119.9 1142.0 1164.0	1122.2 1144.2 1166.2
550 560 570 580	249.48 254.01 258.55 263.08	249.93 254.47 259.00 263.54	250.38 254.92 259.45 263.99	250.84 255.37 259.91 264.44	251.29 255.83 260.36 264.90	251.74 256.28 260.82	252.20 256.73 261.27 265.81	252.65 257.19 261.72 266.26	253.10 257.64 262.18 266.71	253.56 258.09 262.63 267.17	550 560 570 580	1212.5 1234.6 1256.6 1278.7	1214.7 1236.8 1258.8 1280.9	1217.0 1239.0 1261.0 1283.1 1305.1	1219.2 1241.2 1263.2 1285.3	1221.4 1243.4 1265.5 1287.5	1223.6 1245.6 1267.7 1289.7	1225.8 1247.8 1269.9 1291.9	1228.0 1250.0 1272.1 1294.1	1230.2 1252.2 1274.3 1296.3	1232.4 1254.4 1276.5 1298.5
600 610 620	272.16 276.69 281.23	272.61 277.14 281.68	273.06 277.60 282.13	273.52 278.05 282.59	273.97 278.51 283.04	274.42 278.96 283.50	274.88 279.41 283.95	275.33 279.87 284.40	275.78 280.32 284.86	276.24 280.77 285.31	600 610 620	1322.8 1344.8 1366.9	1325.0 1347.0 1369.1	1327.2 1349.2 1371.3 1393.3 1415.4	1329.4 1351.4 1373.5	1331.6 1353.6 1375.7	1333.8 1355.8 1377.9	1336.0 1358.0 1380.1	1338.2 1360.3 1382.3	1340.4 1362.5 1384.5	1342.6 1364.7 1386.7
650	294.84	295.29	295.74	296.20	296.65	297.10	297.56	298.01	298.46	298.92	650	1433.0	1435.2	1437.4 1459.5 1481.5 1503.6 1525.6	1439.6	1441.8	1444.0	1446.2	1448.4	1450.6	1452.8 1474.9
700 710	317.51	317.97	318.42	318.88	319.33	319.78	320.24	320.69	321.14	321.60	700	1543.2	1545.4	1547.6 1569.7 1591.7 1613.8 1635.8	1549.8	1552.1	1554.3	1556.5	1558.7	1560.9	1563.1 1585.1
750 760	340.19	340.65 345.18	341.10 345.64	341.56	342.01	342.46	342.92	343.37	343.82	344.28 348.81	750 760	1653.5	1655.7	1657.9 1679.9 1702.0 1724.0 1746.1	1660.1 1682.1	1662.3	1664.5	1666.7	1668.9 1690.9	1671.1	1673.3 1695.4
800 810 820	362.87 367.41 371.95	363.33 367.86 372.40	363.78 368.32 372.85	364.23 368.77 373.31	364.69 369.22 373.76	365.14 369.68 374.21	365.60 370.13 374.67	366.05 370.58 375.12	366.50 371.04 375.57	366.96 371.49 376.03	800 810 820	1763.7 1785.7 1807.8	1765.9 1787.9 1810.0	1768.1 1790.2 1812.2 1834.2 1856.3	1770.3 1792.4 1814.4	1772.5 1794.6 1816.6	1774.7 1796.8 1818.8	1776.9 1799.0 1821.0	1779.1 1801.2 1823.2	1781.3 1803.4 1825.4	1783.5 1805.6 1827.6
850 860 870	385.55 390.09 394.63	386.01 390.54 395.08	386.46 391.00 395.53	386.91 391.45 395.99	387.37 391.90 396.44	387.82 392.36 396.89	388.28 392.81 397.35	388.73 393.26 397.80	389.18 393.72 398.25	389.64 394.17 398.71	850 860 870	1873.9 1896.0 1918.0	1876.1 1898.2 1920.2	1878.3 1900.4 1922.4 1944.5 1966.5	1880.5 1902.6 1924.6	1882.7 1904.8 1926.8	1885.0 1907.0 1929.0	1887.2 1909.2 1931.2	1889.4 1911.4 1933.5	1891.6 1913.6 1935.7	1893.8 1915.8 1937.9
														1988.6 2010.6 2032.7 2054.7 2076.8							
950 960 970 980 990	430.91 435.45 439.98 444.52 449.06	431.37 435.90 440.44 444.97 449.51	431.82 436.36 440.89 445.43 449.96	432.27 436.81 441.35 445.88 450.42	432.73 437.26 441.80 446.33 450.87	433.18 437.72 442.25 446.79 451.32	433.63 438.17 442.71 447.24 451.78	434.09 438.62 443.16 447.70 452.23	434.54 439.08 443.61 448.15 452.69	435.00 439.53 444.07 448.60 453.14	950 960 970 980 990	2094.4 2116.4 2138.5 2160.5 2182.6	2096.6 2118.6 2140.7 2162.7 2184.8	2098.8 2120.8 2142.9 2164.9 2187.0	2101.0 2123.1 2145.1 2167.1 2189.2	2103.2 2125.3 2147.3 2169.3 2191.4	2105.4 2127.5 2149.5 2171.6 2193.6	2107.6 2129.7 2151.7 2173.8 2195.8	2109.8 2131.9 2153.9 2176.0 2198.0	2112.0 2134.1 2156.1 2178.2 2200.2	2114.2 2136.3 2158.3 2180.4 2202.4

Examples: +23°F = -5.00°C; 99.4°F = 37.44°C; 117°F = 47.22°C; 1210°F = 654.4°C											Examples: $-14^{\circ}C = +6.8^{\circ}F$; $38.3^{\circ}C = 100.9^{\circ}F$; $89^{\circ}C = 192.2^{\circ}F$ $550^{\circ}C = 1022^{\circ}F$.2°F;	
-			Fa	hrenl	neit – (Centi	grade							Ce	ntigra	ade - I	Fahre	nheit			
			75	- 59 to +	-79°F (1	°Finte	rvals)							-	59 to 0	°C (1°	C interv	rals)			
	0	1	2	3	4	5	6	7	8	9		0	1	2	3	4	5	6	7	8	9
-50 -40 -30 -20 -10 -00	-34.44 -28.89 -23.33	-40.56 -35.00 -29.44 -23.89	-35.56 -30.00 -24.44	-41.67 -36.11 -30.56 -25.00	-47.78 -42.22 -36.67 -31.11 -25.56 -20.00	-42.78 -37.22 -31.67 -26.11	-43.33 -37.78 -32.22 -26.67	-43.89 -38.33 -32.78 -27.22	-44.44 -38.89 -33.33 -27.78	50.56 4 -45.00 -39.44 3 -33.89 3 -28.33 2 -22.78	-40 -30 -20 -10	-40.0 -22.0	-59.8 -41.8 -23.8 - 5.8 +12.2 +30.2	-61.6 -43.6 -25.6 - 7.6 +10.4 +28.4	-63.4 -45.4 -27.4 - 9.4 + 8.6 +26.6	+6.8	-67.0 -49.0 -31.0 -13.0 + 5.0 +23.0	-68.8 -50.8 -32.8 -14.8 + 3.2 +21.2		-72.4 -54.4 -36.4 -18.4 - 0.4 +17.6	-74.2 -56.2 -38.2 -20.2 - 2.2 +15.8
+ 00		-17.22 -11.67			-15.56 -10.00			-13.89 - 8.33		3 -12.78 - 7.22				0	to 49.9	°C (1/10	°C inte	rvals)		-	-
20 30		- 0.56	0.00	- 5.00 + 0.56	+ 1.11	+ 1.67	- 3.33 + 2.22	- 2.78 + 2.78	+ 3.33	+ 3.89		0	0.1	0.2	0.3	0.4	0.5	0.6	0.7	0.8	0.9
50 60 70	+10.00 +15.56	+10.56 +16.11	+11.11	+11.67	+12.22 +17.78	+12.78	+13.33	+13.89	+14.44	+ 9.44 +15.00 +20.56 +26.11	1. 2. 3.	33.80 35.60 37.40	33.98 35.78 37.58	34.16 35.96 37.76	34.34 36.14 37.94	34.52 36.32 38.12	34.70 36.50 38.30	34.88 36.68 38.48	35.06 36.86 38.66	35.24 37.04 38.84	35.42 37.22 39.02
			80.0	to 109	.9°F (¹/	10°F in	tervals)				4. 5.	41.00	41.18	41.36	41.54	41.72	40.10	42.08	42.26	42.44	42.62
	0	0.1	0.2	0.3	0.4	0.5	0.6	0.7	0.8	0.9	6. 7.	44.60	44.78	44.96	45.14	45.32	43.70 45.50 47.30	45.68	45.86	46.04	46.22
80. 81. 82. 83. 84. 85. 86. 87. 88. 89. 90. 91. 92. 103. 104. 105. 106. 109. 110. 120. 130. 140. 150. 160.	27.22 27.78 28.89 29.44 30.00 30.56 31.11 31.67 32.22 32.78 33.33 33.89 34.44 40.00 40.56 40.11 41.67 42.22 42.78	28.39 28.94 29.50 30.06 30.61 31.72 31.72 32.28 33.39 33.39 34.50 35.61 35.61 36.17 36.72 37.28 37.28 37.83 38.39 40.06 40.61 41.17 41.72 42.28 42.83	27.33 27.89 28.44 29.00 29.56 30.11 30.67 31.22 31.78 32.89 33.44 34.00 35.11 35.67 36.22 36.78 37.33 37.89 38.44 49.00 39.56 40.11 40.67 41.22 41.78 42.33 42.89	27,39 27,94 28,50 29,06 29,06 29,61 30,17 31,28 31,28 31,83 32,39 32,94 33,50 34,06 34,61 35,17 35,72 36,28 37,39 37,94 38,50 39,61 40,17 40,72 41,28 41,28 42,39 42,94 10 to 25 56,11 61,67 67,22	27,44 28,00 28,56 29,11 29,67 30,78 31,33 31,89 32,44 33,00 33,56 34,11 34,67 35,22 35,78 36,33 36,89 37,44 38,00 38,56 39,11 39,67 40,22 40,78 41,33 41,89 42,44 43,00 29°F (1°	27.50 28.06 28.61 29.17 29.72 30.28 30.83 31.39 31.94 32.50 33.06 33.61 34.17 34.72 35.28 35.28 36.39 36.94 37.50 38.06 38.01 39.17 39.72 40.28 40.83 41.39 41.39 41.94 42.50 43.06	43.11 vals) 6 46.67 52.22 57.78 63.33 68.89	27.61 28.17 28.72 29.28 29.83 30.39 30.94 31.50 32.06 32.61 33.17 33.72 34.28 34.83 35.39 35.94 36.50 37.06	27.67 28.22 28.78 29.33 29.89 30.44 31.00 31.56 32.11 32.67 33.22 33.78 34.89 35.44 36.00 36.56 37.11 37.67 38.22 38.78 39.39 40.44 41.00 42.11 42.67 43.22	29.39 29.94 30.50 31.06 31.61 32.17 32.72 33.28 33.83 34.39 34.94 35.50 36.06 36.61 37.17 37.72 38.28 38.83 39.39 40.50 41.06 41.61 42.17 42.72 43.28	39. 40. 41. 42. 43. 44.	48.20 50.00 51.80 53.60 55.40 57.20 59.00 60.80 62.60 64.40 66.20 77.60 73.40 75.20 77.80 80.60 82.40 84.20 87.80 97.80	48.38 50.18 51.98 53.78 55.58 57.38 59.18 60.98 62.78 64.58 66.38 68.18 69.98 71.78 77.18 77.18 78.98 84.38 86.18 87.98 89.78 90.98 91.58 91.58 91.58 91.58 100.6 102.4 104.2 106.0 107.8 109.6	48.56 50.36 552.16 553.96 557.56 557.56 66.56 66.56 68.36 70.16 73.76 73.76 75.56 79.16 80.96 82.76 80.96 82.76 80.96 81.76 93.56 97.16 93.56 100.8 100.8 100.8 111.6 113.4 1115.0	48.74 50.54 52.34 55.94 57.74 68.54 66.74 68.54 72.14 67.34 77.54 77.54 77.54 81.14 82.94 84.74 91.94 93.74 91.94 100.9 102.7 106.3 108.1 109.9 111.7	48.92 50.72 52.52 54.32 56.12 57.92 63.32 63.32 66.92 70.52 72.32 74.12 88.72 88.72 88.52 90.32 92.12 93.92 95.72	49.10 50.90 52.70 54.50 56.30 58.10 63.50 67.10 68.90 70.70 72.50 74.30 76.10 77.90 79.70 81.50 85.10 90.50 90.50 92.30 94.10 95.90 97.70	9 49.28 9 51.08 9 52.88 9 56.48 9 56.48 9 61.88 9 63.68 9 70.88 9 72.68 9 72.68 9 74.48 9 76.28 9 78.08 9 74.48 9 78.08 9 78.08 9 79.88 9 83.48 9 95.68 9 92.48 9 92.48 9 92.48 9 101.5 106.9 1106.9 1117.7	49.46 51.26 53.86 56.66 58.46 60.26 63.86 65.66 67.106 72.86 74.66 80.06 81.86 83.66 84.46 90.86 92.66 94.46 99.86 101.7 103.5 105.3 107.1 110.7 112.5 114.3	49.64 51.44 53.24 55.084 56.84 60.44 62.24 64.04 67.64 73.04 74.84 76.64 73.04 80.24 82.04 83.84 85.64 92.84 91.04 92.84 91.04 92.84 91.04	49.82 51.62 53.42 55.22 57.02 58.82 60.62 64.22 66.02 67.82 73.22 75.02 75.02 76.82 78.62 80.42 82.22 84.02 85.82 87.62 93.02 94.82 94.82
160 170 180 190	71.11 76.67 82.22 87.78	71.67 77.22 82.78 88.33	72.22 77.78 83.33 88.89	83.89	84.44	79.44 85.00	80.00 85.56	80.56 86.11	81.11	81.67	49.	120.2	120.4	120.6	120.7	120.9 9°C (1°	121.1	121.3	121.5		121.8
200 210	93.33	93.89 99.44	94.44 100.0	95.00 100.6	95.56 101.1	96.11	96.67	97.22 102.8	97.78 103.3	98.33 103.9		0	1	2	3	4	5	6	7	8	9
220 230 240 250	104.4 110.0 115.6 121.1 126.7 132.2 137.8	105.0 110.6 116.1 121.7 127.2 132.8 138.3	116.7 122.2 127.8 133.3 138.9 144.4	145.0	123.3 128.9 134.4 140.0	118.3 123.9 129.4 135.0 140.6 146.1	107.8 113.3 118.9 124.4 130.0 135.6 141.1 146.7	108.3 113.9 119.4 125.0 130.6 136.1 141.7 147.2	108.9 114.4 120.0	109.4 115.0 120.6 126.1 131.7 137.2 142.8 148.3	50 60 70 80 90 100 110 120 130	122.0 140.0 158.0 176.0 194.0 212.0 230.0 248.0 266.0	123.8 141.8 159.8 177.8 195.8 213.8 231.8 249.8 267.8	161.6 179.6 197.6	127.4 145.4 163.4 181.4 199.4 217.4 235.4 253.4 271.4 289.4	147.2 165.2 183.2 201.2 219.2 237.2 255.2 273.2	149.0 167.0 185.0 203.0 221.0 239.0 257.0 275.0	150.8 168.8 186.8 204.8 222.8 240.8 258.8 276.8	188.6 206.6 224.6 242.6 260.6 278.6	136.4 154.4 172.4 190.4 208.4 226.4 244.4 262.4 280.4	138.2 156.2 174.2 192.2 210.2 228.2 246.2 264.2 282.2
	0	10	20	30	40	50	60	70	80	90	140 150	302.0	285.8	287.6 305.6	289.4 307.4	291.2	293.0	294.8	296.6	298.4	300.2 318.2
400 500	148.9 204.4	154.4 210.0	160.0 215.6	165.6 221.1	171.1 226.7	176.7 232.2	182.2 237.8	187.8 243.3 298.9	193.3 248.9 304.4	198.9 254.4 310.0	160 170	320.0 338.0	303.8 321.8 339.8 357.8 375.8	323.6 341.6 359.6 377.6	307.4 325.4 343.4 361.4 379.4	327.2 345.2 363.2 381.2	311.0 329.0 347.0 365.0 383.0	330.8 348.8 366.8 384.8	314.6 332.6 350.6 368.6 386.6	334.4 352.4 370.4 388.4	336.2 354.2 372.2 390.2
700	315.6 371.1 426.7	376.7	326.7 382.2 437.8	276.7 332.2 387.8 443.3	393.3	398.9	404.4	354.4 410.0 465.6	415.6	365.6 421.1 476.7		,		100	to 990	°C (10°	°C inter	vals)			
900		432.2 487.8 543.3	493.3	498.9		510.0	515.6	521.1	526.7	532.2 587.8	100	0	10	20	30		50	60	70	80	90
1100 1200 1300 1400 1500	593.3 648.9 704.4 760.0 815.6 871.1	598.9 654.4 710.0 765.6 821.1 876.7	660.0 715.6 771.1 826.7 882.2	665.6 721.1 776.7 832.2	671.1 726.7 782.2	621.1 676.7 732.2 787.8 843.3	626.7 682.2 737.8 793.3 848.9	632.2 687.8 743.3 798.9 854.4	637.8 693.3 748.9 804.4 860.0	643.3 698.9 754.4 810.0 865.6 921.1	100 200 300 400 500 600 700 800 900	932 1112 1292 1472 1652	230 410 590 770 950 1130 1310 1490 1670	248 428 608 788 968 1148 1328 1508 1688	266 446 626 806 986 1166 1346 1526 1706	284 464 644 824 1004 1184 1364 1544 1724	302 482 662 842 1022 1202 1382 1562 1742	320 500 680 860 1040 1220 1400 1580 1760	338 518 698 878 1058 1238 1418 1598 1778	356 536 716 896 1076 1256 1436 1616 1796	374 554 734 914 1094 1274 1454 1634 1814

Other, often used weights and measures

Linear measures

one micron = 0.001 millimeter

one decimeter = 10 centimeters (about 4 inches)

one yard = 0.9144 meter (3 feet)

one meter = 100 centimeters (39.37 inches; 3.28 feet)

one rod = 5.029 meters (16.5 feet) one chain = 20.116 meters (22 yards)

Square measures

one sq.centimeter = 0.1550 sq.inch one sq.inch = 6.452 sq.centimeters

one sq.foot = 0.093 sq.meter (144 sq.inches) one sq.yard = 0.8361 sq.meter (9 sq.feet)

one sq.meter = 10,000 sq.centimeters (1550 sq.inches)

one Ar = 100 sq.meters (119.6 sq.yards)

one acre = 4047 sq.meters (0.4047 hectare; 43.560 sq.feet; 4840 sq.yards)

one hectare = 10,000 sq.meters (2.471 acres) one sq.mile = 259.000 hectares (640 acres)

one Feddan = 42-59 Ar

Cubic measures

one cubic inch = 16.387 cubic centimeters

one cubic foot = 28.316 liters or 1728 cubic inches; 29.922 U.S. liquid quarts;

7.48 gallons; 0.80357 U.S. bushels

one cubic yard = 0.7645 cubic meter (27 cubic feet)

one cubic centim. = 1 milliliter (cc, ml) one cubic decimeter = 1000 milliliters

one cubic meter = 10,000 liters (353.157 cubic feet)

Capacity measures (liquid)

one tablespoonful = 15 milliliters (about 1/2 fluid ounce) one quart (Brit.) = 1.1365 liters (40 fluid ounces Brit.) one quart (U.S.) = 0.9463 liters (32 fluid ounces Brit.)

one gallon

(Imp. or Brit.) = 4 quarts (Brit.) (160 fluid ounces Brit.)

one gallon (U.S.) = 4 guarts or 128 fluid ounces

one pint (Brit.) = 0.56831one pint (U.S.) = 0.4731

Capacity measures (dry)

one liter = 0.9081 quart (U.S.)
one bushel (Brit.) = 36.368 liters (8 gallons)
one bushel (U.S.) = 35.238 liters (32 quarts)
one quart (Brit.) = 1.0320 quart (U.S.)
one quart (U.S.) = 1.1012 liters

one quart (0.5.)

one quart (U.S.) = 0.9690 quart (Brit.)

Weights

one microgram = 0.001 milligram one milligram = 1000 micrograms

one gram = 1000 milligrams (15.432 grains; 0.0353 ounce)

one hundredweight = 50.8 kg

one short ton = 0.907 metric tons

one ton = 1000 kilograms (2204 pounds; 0.984 long ton; 1.1023 short ton)